



Beta 2019 Performance Clutch Kit

Part# AB-50009

Fits: Beta 2018+ 250/300 RR 2T, '18+ 350-480 RR/RR-S 4T

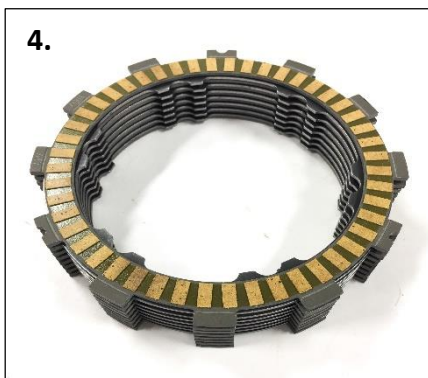
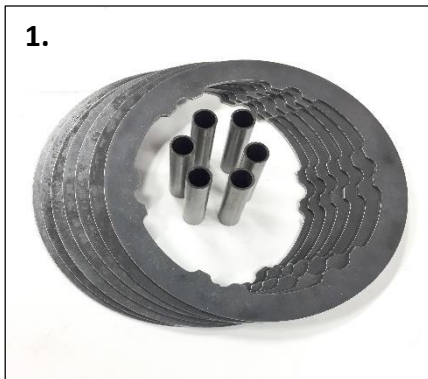
Installation Instructions, read entire instruction page before beginning:

Tools: 8mm socket wrench, 5mm allen wrench, gear oil.

Beta 2019 Performance Clutch Kit includes:

- 7 - Steel clutch plates
- 6 - Steel locating pins

Note: Refer to the 2019 service & owners manuals at www.betausa.com/content/support.



1. Raise motorcycle onto a lift & have an oil drain pan ready to catch gear oil when the clutch cover is removed.
2. Or, leaning bike on its left side won't necessitate catching the gear oil, by laying the bike's lower left side fork clamp onto a work stand with the wheel turned to the right.
3. Lower rear brake pedal by disconnecting pedal return spring, & pressing rear brake caliper into the disc to compress brake fluid & lower pedal below clutch cover, fig 2.
4. Remove all 7 outer clutch cover bolts & remove clutch cover. If it's difficult to remove, tap on it lightly with a rubber mallet, being careful not to damage its gasket, fig 2.
5. To remove the clutch cap from the inner clutch hub, remove the six 5mm allen screws, along with their six bushings & springs, fig 3.
6. Slide out the entire clutch pack as one unit with its pins, & drive/driven rings in place.
7. Inspect the clutch plates in the clutch assembly, noting their order & orientation.
8. Disassemble clutch pack & replace the stock steel plates with the new steel plates, fig 4.
9. Note: Use liberal amounts of gear oil on all clutch plates & pins during reassembly.
10. Insert the drive & driven plates into the clutch basket in the same order as removed.
11. Insert the 6 new locating pins into the clutch pack, making sure they're seated correctly.
12. Install the outer clutch pressure cap, 6 outer springs, spring retainers & screws.
13. Tighten screws in a cross pattern to 10 nm, mark them with a sharpie for reference.
14. Reinstall outer clutch cover making sure the cover gasket is properly positioned.
15. Reinstall the 7 clutch cover mount screws, tightening them in a cross pattern to 10nm.
16. Reconnect the brake pedal return spring, pump up the rear brake pedal until firm.
17. Start the engine, let the gear oil circulate into the clutch pack & check for proper clutch engagement.