

Xtrainer 1" & 2" Lowering Kit

Part# AB-41104 2" & AB-41103 1" Kits

Fits: All 2015+ XTrainers

Lowering Instructions for right front fork leg:

Note: These instruction guidelines are for qualified motorcycle technicians & suspension specialists only.

- 1. Tools: 32mm open-end wrench or socket, snap-ring pliers, 14mm open-end wrench, bench-vise, graduated cylinder, Motul 10wt fork fluid, & shorter fork springs; AB-12077-xx(1" kit) or AB-12078-xx(2" kit),
- 2. Remove right fork leg, unscrew 32mm cap from upper tube, & lower until bottomed. Use 14mm wrench on jam nut & unscrew from cartridge rod.
- 3. Apply downward pressure on cartridge rod, remove snap-ring from groove in lower fork tube. Remove cartridge rod assembly & slide off snap-ring, steel washer & top out spring. Remove stock length fork spring.
- 4. Re-install top out spring with 1" or 2" lowering spacer, steel washer, snap ring, & 14mm jam nut onto cartridge rod.
- 5. Fill lower fork tube with Motul 10wt. fork fluid, 475cc for 1" kit, 450cc for 2" kit (stock is 500cc). Install lower Fork Spring with tapered end facing upward.
- 6. Re-install cartridge rod, securing snap-ring in lower fork tube groove, tighten fork cap onto cartridge rod until bottomed, torque cap to 18 ft. lbs.
- 7. Raise upper fork tube to fork cap & tighten cap (20 ft. lbs.) to upper fork tube. Reinstall right front fork leg assembly into triple clamps.

Lowering Instructions for Rear Shock:

- 1. Tools: AB-15038 Rod Holding Tool, 2.5mm Allen wrench, 21mm open-end wrench, crescent wrench, bench vise, red Loctite, spring seat spanner wrench holding tool.
- Remove rear shock, unscrew 2.5mm set-screw (& plastic plug) from spring seat collar. Turn spring seat collar counter-clockwise & remove it with spring.
- 3. Using shock shaft clamp tool, part# AB-15038, clamp shaft in bench vise. Heat stock clevis at shaft end but don't overheat, unscrew counter-clockwise for clevis removal.
- 4. Install lowering spacer (AB-41104 2" or AB-41103 1"), oriented as shown on shock shaft. Clean shaft end threads of old Loctite, apply red Loctite to shaft end threads & inside lower clevis threads.
- 5. Screw clevis by hand onto shaft until bottomed out. Use a 21mm wrench on flat surface of clevis to secure it tightly. Reinstall rear shock.







