



Beta 2-Stroke Exhaust Collar

Part# AB-21410

Fits: 2013+ 250/300 RR/XTrainer 2-strokes

Installation Instructions:

Note: Beta 2-T exhaust collars fit very tightly to ensure as leak-free a fitment as possible. Performing initial pipe-prep steps prevents o-ring damage & ensures a tight fitment. Clean & dry the bike & exhaust connection areas before beginning.

1. Remove the seat, right side mid-panel, & the lower side panel mount screw to allow access to the rear silencer mount screws.
2. Remove both the rear silencer & headpipe from the bike.
3. The aerospace grade inner o-rings fit tightly & expand with heat to form a tight seal, do not damage these high-temp o-rings.
4. Use a file or bell grinder to fully radius (round out) & smooth the leading edges of the silencer & pipe's adjoining connection ends to help the collar's inner o-rings slip over them.
5. Wipe off any debris around these edges for a clean fitment.
6. Note: It's optional to add a small ring of Permatex Ultra Copper 101B red silicone seal on the inside tube of the silencer end that connects over the headpipe, to help seal & strengthen the joint.
7. Coat both inner o-rings of the collar with high-temp grease prior to pipe insertion to ease install & prevent o-ring damage.
8. Locate the collar's larger opening & insert it onto the rear silencer until it fully seats into the collar's inner edge.
9. Loosely remount the headpipe back onto the engine & frame so that its position can be adjusted during collar insertion.
10. Slide the silencer with collar over the headpipe until the rear silencer mount tabs are aligned with the rear subframe mounts holes.
11. Loosely mount the rear silencer in place, then reinstall the headpipe at the engine, & tighten both headpipe frame fasteners.
12. Tighten the headpipe & rear silencer mount screws securely.
13. Reinstall rear side panel mount screws, & reinstall the seat.

