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## WARNING!

Prior to Installation Clean IMS Tank Interior Thoroughly  
Install This Fuel Tank ONLY In a Well Ventilated Area, As Gasoline Fumes Are  
EXTREMELY Dangerous. DO NOT START OR OPERATE THE VEHICLE IF  
THERE ARE ANY FUEL LEAKS!

IMS Recommends That Installation Be Performed By a Licensed Mechanic.  
Improper Installation May Result in Severe Bodily Injury or Death.  
Prior to Installation Read All Instructions.

### Beta:

(2013-2018)

**TANK ID: BA-2**

**IMS PART #: 119606**

**Beta USA #: AB-12036**

Fuel capacity: 3.0 gal

### PARTS LIST

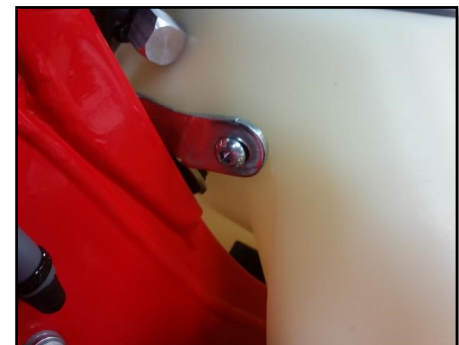
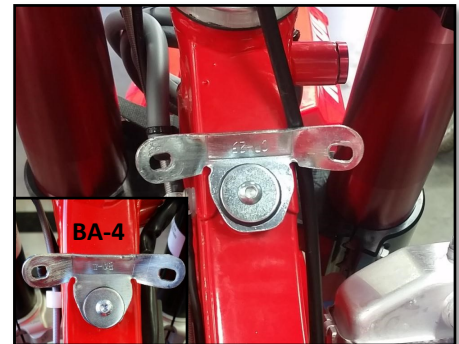
- (4) 6x12 Button head bolts
- (1) 6x20 Button head bolt
- (1) 6x25 Button head bolt
- (2) 5x12 Phillips head screws
- (2) Plastic shroud spacers
- (1) 6x25 Washer
- (1) CR-25 Front mount bracket (with grommet & spacer)
- (1) BA-4 Front mount bracket (with grommet & spacer)
- (1) "L" Bracket with grommet, IMS Part # "110698"  $\frac{3}{4}$ " Hole
- (1) Threaded collar for "L" bracket

**Note:** The 2018 2-Stroke requires the taller BA-4 bracket

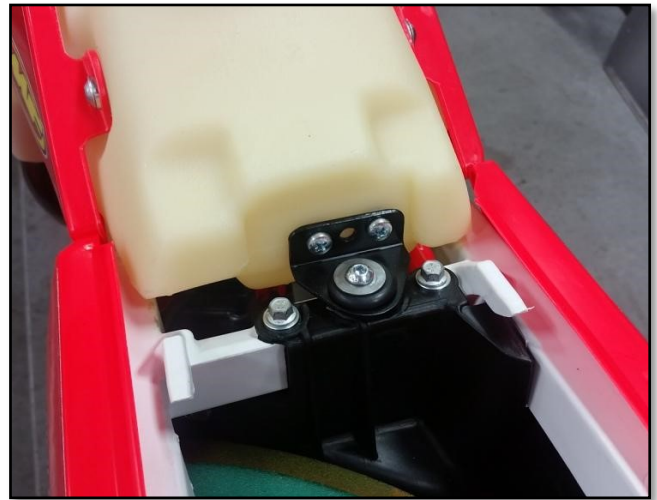
Step 1: Install the front bracket using the 6x20 button head bolt and the 6x25 washer as shown.

Step 2: Remove the petcock (fuel valve) from the stock tank and mount to the IMS tank as shown using the two stock screws. No locking agent is needed.

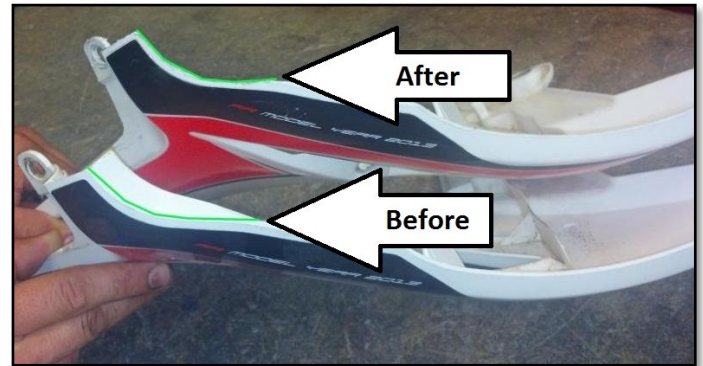
Step 3: Place tank on the motorcycle and install the two 6x12 button head bolts. Do not tighten at this time.



Step 4: Install the rear mount to the tank using the two 5x12 phillips head screws. Install the rear mount to the subframe using the threaded collar and the 6x25 button head bolt. Next, Tighten the two screws on the front mount that were previously left loose.



Step 5: With a razor, carefully trim both radiator shrouds at the top as shown in the photo. This will allow proper clearance to fit the tank.



Step 6: Install the shrouds using the stock hardware everywhere except the rear mounting point which uses the remaining two 6x12 button head bolts and the two plastic washers. Install the seat hook screw from the stock gas tank.



Step 7: Install the fuel hose using the stock fuel line and clamps. Check for leaks. Reinstall your seat.

