

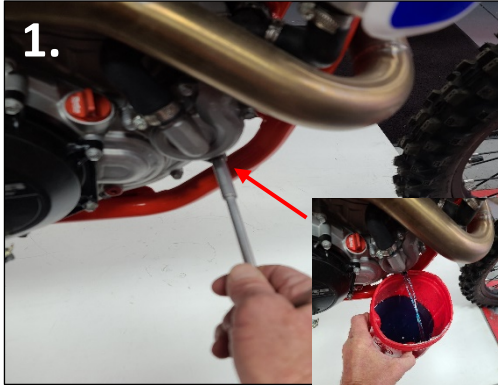


4 Stroke Oversized Impeller Kit

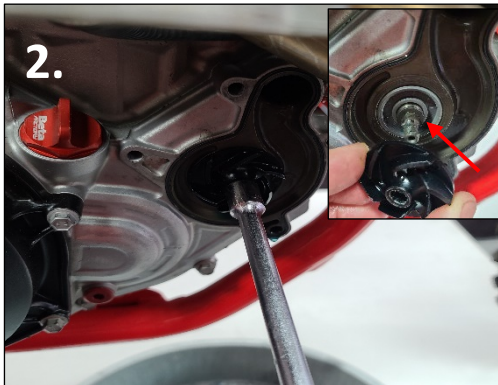
Part# AB-12024-4

Fits: Beta 2010-2019 4 Strokes

Installation Instructions



1. Drain the coolant by removing the lower water pump cover bolt and washer. Loosen the cap to start flow into a clean container. Remove the 3 remaining water pump cover bolts.



2. Remove the impeller nut then remove the impeller. Make sure the shaft washer stays in place.



3. Install the new impellar. Apply blue Loctite to the nut threads and torque to 10nm



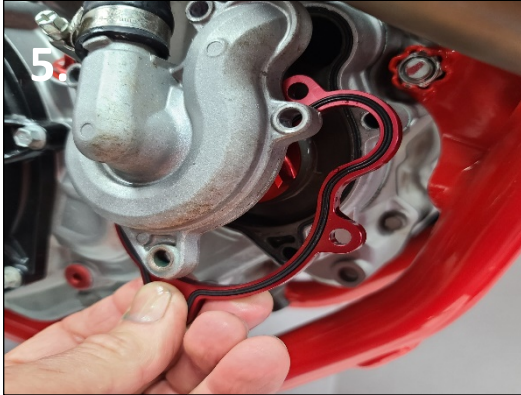
4. Install the rubber gasket in to the groove of the spacer



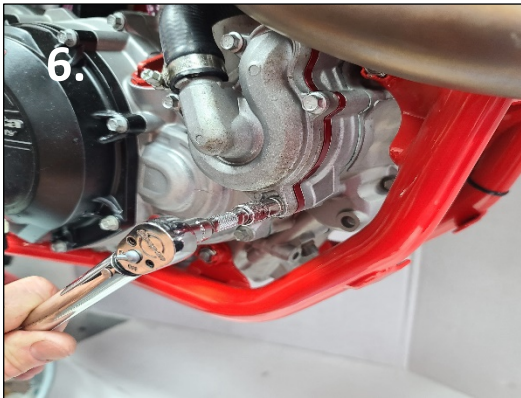
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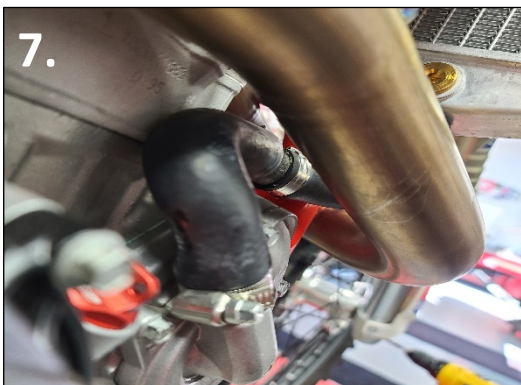
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5. Slide the spacer behind the water pump cover with the rubber gasket facing outwards.



6. Install the new longer water pump cover bolts making sure the copper washer is on the bottom bolt. Torque to 10nm.



7. Make sure there is space between the hose and headpipe

8. Refill Coolant and you are set to ride!