XTRAINER 300 2T

Thanks for your preference, and have a good time! This handbook contains the information you need to properly operate and maintain your motorcycle.

The data, specifications and images shown in this manual do not constitute an engagement on the part of BETAMOTOR S.p.A. BETAMOTOR reserves the right to make any changes and improvements to its models at any moment and without notice.

Code 036.44.029.00.00
IMPORTANT

We recommend you to check all the tightenings after the first one or two hours’ ride over rough ground. Special attention should be paid to the following parts:

- rear sprocket
- ensure that the footrests are properly fixed
- front/rear brake levers/calipers/discs
- check that the plastics are properly fastened
- engine bolts
- shock absorber bolts/swingarm
- wheel hubs/spokes
- rear frame
- pipe connections
- tensioning the chain

IMPORTANT

In the event of interventions on the vehicle, contact Betamotor after-sales service.
CONTENTS
Operating instructions ................................................................. 5
Symbols ................................................................................................ 5
Riding safety ........................................................................................ 6

CHAPTER 1 GENERAL INFORMATION ........................................ 7
Vehicle identification data ................................................................. 8
Tools kit ............................................................................................... 8
Familiarizing with the vehicle ........................................................... 9
Specifications .................................................................................... 10
Electrical system .............................................................................. 14
Bulbs .................................................................................................. 16
Fuses .................................................................................................. 16
Recommended lubricants and liquid .................................................. 16

CHAPTER 2 OPERATION ................................................................ 17
Main parts .......................................................................................... 18
Dashboard operating instructions ....................................................... 23
Checks before and after use .............................................................. 32
Running in .......................................................................................... 32
Refuelling ............................................................................................. 33
Oil mixer refuelling ............................................................................ 34
Starting the engine ............................................................................ 34
Engine shut-down .............................................................................. 34

CHAPTER 3 ADJUSTMENTS ......................................................... 35
Key to symbols ................................................................................. 36
Brakes ................................................................................................. 36
Clutch ................................................................................................. 37
Adjustment of gas clearance .............................................................. 37
Adjusting the idle speed ................................................................. 37
Exhaust valve control adjustment ..................................................... 41
Handlebar adjustment .......................................................................... 41
Adjusting fork .................................................................................... 42
Shock absorber .................................................................................. 43

CHAPTER 4 CHECKS AND MAINTENANCE ................................ 45
Key to symbols ................................................................................. 46
Engine oil ............................................................................................ 46
Liquid coolant ..................................................................................... 47
Air filter ..............................................................................................50
Spark plug ..........................................................................................51
Carburettor .........................................................................................52
Front brake ..........................................................................................54
Rear brake ..........................................................................................57
Clutch control ......................................................................................60
Check and adjusting of steering play ......................................................62
Front wheel .........................................................................................63
Fork ....................................................................................................64
Rear suspension leverage .....................................................................64
Tyres ...................................................................................................65
Chain ...................................................................................................65
Headlight ............................................................................................67
Replacing the headlight bulbs .................................................................67
Tail light ...............................................................................................68
Battery ..................................................................................................68
Fuses ..................................................................................................70
Cleaning the vehicle .............................................................................71
Electrical connector maintenance ..........................................................72
Prolonged inactivity .............................................................................73
Scheduled maintenance vehicle .............................................................74
Tightening torque overview ..................................................................76

CHAPTER 5 REPLACEMENTS ...............................................................77
Removal and refitting of the saddle ..........................................................78
Removing and installing air filter cover panel .............................................79
Removing and installing the headlamp mask ...............................................80

CHAPTER 6 TROUBLESHOOTING .......................................................81
Troubleshooting ................................................................................82
OPERATING INSTRUCTIONS

• The vehicle must be accompanied by: number-plate, registration document, tax disc and insurance.
• Any modifications of the engine or other parts are punishable by severe sanctions including the confiscation of the vehicle.
• To protect your safety and that of others, always drive carefully and with your helmet on and always keep low beams on.
• Do not sit on the vehicle when it is on its stand.
• Do not start the engine in closed places.

WARNING
Any modifications and tampering with the vehicle during the warranty period exempt the manufacturer from all responsibility and invalidate warranty.

SYMBOLS

SAFETY/ATTENTION
Failure to respect information marked with this symbol can entail a personal hazard.

INTEGRITY OF THE VEHICLE
Failure to respect information marked with this symbol can entail serious damage to the vehicle and termination of the warranty.

FLAMMABLE LIQUID HAZARD
Read the use and maintenance manual carefully.

MANDATORY TO WEAR PROTECTIVE CLOTHING
Use of the vehicle is subject to wearing specific protective clothing and safety footwear.

PROTECTIVE GLOVES MANDATORY
To perform the operations described, it is mandatory to wear protective gloves.

FORBIDDEN TO USE NAKED FLAMES OR POSSIBLE UNCONTROLLED IGNITION SOURCES

NO SMOKING

DO NOT USE MOBILE PHONE

CORROSIVE SUBSTANCES HAZARD
Liquids marked with this symbol are highly corrosive: handle with care

POISONING HAZARD
RIDING SAFETY

• Observe the Highway Code.
• Always wear approved personal protective equipment.
• Always ride with the low beam on.
• Always keep the crash helmet visor clean.
• Avoid wearing garments with hanging ends.
• Do not keep sharp or brittle objects in your pockets while riding.
• Properly adjust the rearview mirrors.
• Always ride in a seated position, with both hands on the handlebars and both feet on the footrests.
• Never ride abreast with other vehicles.
• Do not tow and avoid being towed by other vehicles.
• Always keep a safe distance from other vehicles.
• Do not start off while the vehicle is on its stand.
• Avoid swaying and wheelies as they are extremely dangerous for your own and other people’s safety as well as for your vehicle.
• Always apply both brakes on dry roads with no gravel and sand. Using one brake may be dangerous and cause uncontrolled skidding.
• To reduce the braking distance, always apply both brakes.
• On wet roads and in off-road riding, drive with care and at moderate speed. Take special care in applying the brakes.
CHAPTER 1 GENERAL INFORMATION

CONTENTS
Vehicle identification data .................................................................................. 8
    Frame identification .................................................................................. 8
    Engine identification ............................................................................. 8
Tools kit ........................................................................................................ 8
Familiarizing with the vehicle........................................................................... 9
    Main parts: ............................................................................................ 9
Specifications ............................................................................................... 10
    Weight .................................................................................................. 10
    Dimensions ......................................................................................... 10
    Tyres .................................................................................................... 10
    Capacities ............................................................................................ 10
    Front suspension .................................................................................. 11
    Rear suspension ................................................................................... 11
    Front brake .......................................................................................... 11
    Rear brake .......................................................................................... 11
    Engine ................................................................................................. 12
Electrical system ........................................................................................... 14
    Electrical diagram ............................................................................... 14
    Legend electrical diagram ................................................................... 15
Bulbs ............................................................................................................. 16
Fuses .............................................................................................................. 16
Recommended lubricants and liquid ................................................................. 16
VEHICLE IDENTIFICATION DATA

FRAME IDENTIFICATION
Frame identification data A are stamped on the right side of the steering head tube.

ENGINE IDENTIFICATION
Engine identification data B are stamped in the area shown in the figure.

TOOLS KIT
The following items are supplied as standard: operation, maintenance manual, tool kit and the cable adapter to connect the CAN socket to a scantool.

Inside the battery compartment you will find the hexagon wrench 3 and the socket wrench (8 mm). To gain access remove the saddle (page 78).
FAMILIARIZING WITH THE VEHICLE

MAIN PARTS:

1 - Fuel tank
2 - Tank cap
3 - Silencer
4 - Rear shock absorber
5 - Headlight
6 - Rear light
7 - Side stand
8 - Fork
9 - Rider’s footrests
10 - Lower bumper (Bumper kit)
11 - Saddle
12 - Engine
13 - Front mudguard
14 - Number-plate holder
15 - Side panel air filter cover
16 - Front side panel
17 - Rear side panel
18 - Rear mudguard
1 SPECIFICATIONS

WEIGHT
Weight in running order with full fuel and optional .............................................................. 115 kg (front 55 Kg; rear 60 Kg)

DIMENSIONS
maximum length (with plate holder) ............................................................................. 2270 mm
maximum width .................................................................................. 802 mm
overall height .................................................................................... 1245 mm
wheelbase ...................................................................................... 1467 mm
saddle height .................................................................................. 910 mm
ground clearance ................................................................................ 320 mm
footrest height .................................................................................. 390 mm

TYRES

<table>
<thead>
<tr>
<th>Dimensions</th>
<th>Pressure [Bar]</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Front tyre</td>
</tr>
<tr>
<td></td>
<td>Front tyre</td>
</tr>
<tr>
<td>Front tyre</td>
<td>80/100-21</td>
</tr>
<tr>
<td></td>
<td>1,5 (road use)</td>
</tr>
<tr>
<td></td>
<td>1 (off-road use)</td>
</tr>
</tbody>
</table>

CAPACITIES
fuel tank...................................................................................................... 8,5 liters
including reserve...................................................................................... 1,5 liters
coolant circuit ......................................................................................... 1,3 liters
mixer oil tank .......................................................................................... 0,55 liters
including reserve...................................................................................... 0,21 liters
gear oil..................................................................................................... 0,85 liters
FRONT SUSPENSION
Hydraulic fork USD (shafts Ø43 mm)
Spring ......................................................................................... K 8
Oil type ................ see table “Recommended lubricants and liquids”, page 16
Oil quantity ................................................................. 500 ml
Spring preload register .......................................................... completely open
Rebound clicks (from completely closed) ........................................ 12
Wheel travel ........................................................................ 270 mm

REAR SUSPENSION
Single shock absorber with compound lever
Spring ................................................................. K 5,2
Static sag load (see page 44) .................................................... 22 mm
Compression clicks, high speeds (from completely closed) ............. 15
Rebound clicks (from completely closed) ...................................... 10
Shock absorber travel ................................................................ 110 mm

FRONT BRAKE
Ø260 mm disc and dual-piston floating caliper

REAR BRAKE
Ø240 mm disc and single-piston floating caliper
## ENGINE

<table>
<thead>
<tr>
<th>Version</th>
<th>XTRAINER 250 2T Europa</th>
<th>XTRAINER 250 2T</th>
<th>XTRAINER 300 2T Europa</th>
<th>XTRAINER 300 2T</th>
</tr>
</thead>
<tbody>
<tr>
<td>Type</td>
<td>Single-cylinder, 2-stroke, liquid cooled and electric start</td>
<td>Single-cylinder, 2-stroke, liquid cooled and electric start</td>
<td>Single-cylinder, 2-stroke, liquid cooled and electric start</td>
<td>Single-cylinder, 2-stroke, liquid cooled and electric start</td>
</tr>
<tr>
<td>Bore x stroke [mm]</td>
<td>66,4 x 72</td>
<td>72 x 72</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Displacement [cm³]</td>
<td>249</td>
<td>293,1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Compression ratio</td>
<td>13,5:1</td>
<td>11,4:1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>CO₂ [g/km] * #</td>
<td>69</td>
<td>71</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Fuel consumption [l/100km] * #</td>
<td>2,894</td>
<td>2,978</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

* Only valid for EUROPA version
# WMTC cycle related data, for class L vehicles

Fuel system.................................................................carburettor with electronic mixer

Carburettor

<table>
<thead>
<tr>
<th>Version</th>
<th>XTRAINER 250 2T Europa</th>
<th>XTRAINER 250 2T</th>
<th>XTRAINER 300 2T Europa</th>
<th>XTRAINER 300 2T</th>
</tr>
</thead>
<tbody>
<tr>
<td>Main jet</td>
<td>130</td>
<td>155</td>
<td>130</td>
<td>155</td>
</tr>
<tr>
<td>Slow jet</td>
<td>38</td>
<td>38</td>
<td>38</td>
<td>38</td>
</tr>
<tr>
<td>Start jet</td>
<td>50</td>
<td>85</td>
<td>50</td>
<td>85</td>
</tr>
<tr>
<td>Needle</td>
<td>N84K</td>
<td>N0ZK</td>
<td>N84K</td>
<td>N0ZJ</td>
</tr>
<tr>
<td>Needle position (from top)</td>
<td>2°</td>
<td>3°</td>
<td>2°</td>
<td>2°</td>
</tr>
<tr>
<td>Air screw turns (from all closed)</td>
<td>2</td>
<td>1 +1/4</td>
<td>2</td>
<td>1 +1/2</td>
</tr>
<tr>
<td>Valve</td>
<td>7,5</td>
<td>7,5</td>
<td>7,5</td>
<td>7,5</td>
</tr>
</tbody>
</table>

Cooling system .........................................................forced liquid circulation by pump

Spark plug .................................................................NGK IR GR7CI-8

Clutch.................................................................wet, multidisc
Gearchange

<table>
<thead>
<tr>
<th>Version</th>
<th>XTRAINER 250 2T Europa</th>
<th>XTRAINER 250 2T</th>
<th>XTRAINER 300 2T Europa</th>
<th>XTRAINER 300 2T</th>
</tr>
</thead>
<tbody>
<tr>
<td>Primary drive</td>
<td>27/72</td>
<td>27/72</td>
<td>27/72</td>
<td>27/72</td>
</tr>
<tr>
<td>Gear ratio 1st gear</td>
<td>12/31</td>
<td>12/31</td>
<td>12/31</td>
<td>12/31</td>
</tr>
<tr>
<td>Gear ratio 2nd gear</td>
<td>15/28</td>
<td>15/28</td>
<td>15/28</td>
<td>15/28</td>
</tr>
<tr>
<td>Gear ratio 3rd gear</td>
<td>19/28</td>
<td>19/28</td>
<td>19/28</td>
<td>19/28</td>
</tr>
<tr>
<td>Gear ratio 4th gear</td>
<td>20/24</td>
<td>20/24</td>
<td>20/24</td>
<td>20/24</td>
</tr>
<tr>
<td>Gear ratio 5th gear</td>
<td>27/27</td>
<td>27/27</td>
<td>27/27</td>
<td>27/27</td>
</tr>
<tr>
<td>Gear ratio 6th gear</td>
<td>28/24</td>
<td>28/24</td>
<td>28/24</td>
<td>28/24</td>
</tr>
<tr>
<td>Final drive</td>
<td>15/42</td>
<td>13/49</td>
<td>15/42</td>
<td>14/49</td>
</tr>
</tbody>
</table>

Exhaust valve.................................centrifugal operation with reaction springs

Ignition ............................................................ DC-CDI without trembler, with digital variable spark advance

Starting..................................................electric starter (Kick-starter optional)
1

ELECTRICAL SYSTEM

ELECTRICAL DIAGRAM

Key to colours
Bi = White
Ve = Green
Ma = Brown
Vi = Purple
Bl = Blue
Ne = Black
Gi = Yellow
Rs = Red
Ar = Orange
Az = Sky-blue
Ro = Pink
Gr = Grey
GENERAL INFORMATION

LEGEND ELECTRICAL DIAGRAM
1) RIGHT HAND FRONT TURN INDICATOR 12V 6W
2) FRONT BRAKE LIGHT SWITCH
3) ENGINE STOP PUSH-BUTTON
4) ENGINE START PUSH-BUTTON
5) MAP SWITCH
6) WHEEL REVOLUTION SENSOR
7) ADJUST PUSH-BUTTON
8) OIL MIX SYSTEM DIAGNOSIS WARNING LIGHT
9) RIGHT TURN INDICATORS WARNING LIGHT
10) DASHBOARD
11) HEADLIGHT TELL TALE LAMP
12) LEFT TURN INDICATORS WARNING LIGHT
13) OIL RESERVE WARNING LIGHT
14) SET PUSH-BUTTON
15) HORN BUTTON
16) FLASH-TO-PASS BUTTON
17) HEADLIGHT SELECTOR
18) TURN SIGNAL LAMPS SWITCH
19) LEFT-HAND CONTROL GROUP
20) LEFT-HAND FRONT TURN INDICATOR 12V 6W
21) UNIT TURN SIGNAL LAMPS
22) VOLTAGE REGULATOR
23) ELECTRIC FAN
24) THERMOSWITCH
25) LEFT-HAND REAR TURN INDICATOR (12V 6W BULB)
26) LED TAIL LIGHT
27) NUMBER PLATE LIGHT
28) RIGHT-HAND REAR TURN INDICATOR (12V 6W BULB)
29) REAR STOP SWITCH
30) FRAME GROUND WIRE
31) BATTERY NEGATIVE TERMINAL
32) 12V 4AH BATTERY
33) BATTERY POSITIVE TERMINAL
34) STARTER RELAY
35) 10A FUSE
36) STARTER MOTOR
37) DIODES GROUP
38) CAPACITOR 4.700 μF
39) OIL PUMP
40) STATOR / POWER GENERATOR
41) PICK-UP SENSOR
42) ELECTRONIC CONTROL UNIT
43) COIL
44) SPARK PLUG
45) TPS
46) DIAGNOSIS CONNECTOR
47) OIL RESERVE SENSOR
48) FRAME GROUND
49) PARKING LIGHT (12V 5W BULB)
50) FRONT HEADLIGHT (12V-35/35W BULB)
51) 12V HORN
1

**BULBS**

High beam/low beam ......................................................... HS1 12V - 35/35W
Parking/daytime ............................................................... 12V - W5W
Turn indicators ................................................................. 12V - H6W

**FUSES**

Two, one of them spare ....................................................... 10A
Oil Recommendations

**RR & Xtrainer 2 Stroke Models: (Models WITH Oil Injection)**

- **Injection Oil:** Motul 710
- **Transmission Oil:** Motul Transoil Expert 10w40
- **Brake Fluid:** Motul RBF 600
- **Coolant/Antifreeze:** Motul Motocool Expert
- **Fork Oil:** Motul Factory Line 5 wt.
- **Air Filter Oil:** Motul Air Filter Oil
- **Air Filter Cleaner:** Motul Air Filter Clean
- **Grease:** Motul Tech 300

**RR 2 Stroke RACE EDITION Models: (Models WITHOUT Oil Injection)**

- **Premix Oil:** Motul 800 2T
- **Transmission Oil:** Motul Transoil Expert 10w40
- **Brake Fluid:** Motul RBF 600
- **Coolant/Antifreeze:** Motul Motocool Expert
- **Fork Oil:** Motul Factory Line 5 wt.
- **Air Filter Oil:** Motul Air Filter Oil
- **Air Filter Cleaner:** Motul Air Filter Clean
- **Grease:** Motul Tech 300
CHAPTER 2 OPERATION

CONTENTS
Main parts ......................................................................................................................... 18
  Fuel tank cap ............................................................................................................. 18
  Fuel cock ................................................................................................................... 18
  Starter ......................................................................................................................... 19
  Mixer oil tank cap ..................................................................................................... 19
  Clutch lever ............................................................................................................... 19
  LH switch .................................................................................................................. 20
  RH switch .................................................................................................................. 20
  Front brake lever and gas control ........................................................................... 20
  Gear change lever .................................................................................................... 21
  Brake pedal ............................................................................................................... 21
  Kickstart - optional ................................................................................................. 21
  Side stand .................................................................................................................. 21
  Keys ........................................................................................................................... 22
  Steering lock ............................................................................................................. 22
Dashboard operating instructions ..................................................................................... 23
  Main parts ................................................................................................................ 23
  Warning lights ......................................................................................................... 24
  Battery replacement ................................................................................................. 25
  Adjust button function instruction ........................................................................ 26
  Select button function instruction .......................................................................... 27
  To Enter the Setting Mode ..................................................................................... 28
Checks before and after use ............................................................................................ 32
  Running in ................................................................................................................ 32
  Refuelling ................................................................................................................ 33
  Oil mixer refuelling ................................................................................................. 34
  Starting the engine .................................................................................................. 34
  Engine shut-down ................................................................................................. 34
**MAIN PARTS**

**FUEL TANK CAP**

To open the fuel tank cap, turn it anticlockwise.

To close the fuel tank cap, set it on the tank and screw it clockwise.

**FUEL COCK**

Fuel cock has three positions:

- **OFF**: fuel supply closed. Fuel cannot pass from the tank to the carburettor.
- **ON**: fuel supply enabled. Fuel flows from the tank to the carburettor. The tank empties until it reaches the reserve level.
- **RES**: reserve fuel supply. Fuel flows from the tank to the carburettor and the tank empties completely.
**STARTER**
The starter lever is located on the carburettor.

To operate the choke pull it upward.

**MIXER OIL TANK CAP**
The mixer oil tank cap is located under the saddle.

To gain access remove the saddle (page 78).

To open the fuel tank cap turn it anticlockwise.

To close the fuel tank cap, set it on the tank and screw it clockwise.

**CLUTCH LEVER**
Clutch lever is fitted to the left-hand side of the handlebars.
**LH SWITCH**

The dip and service switch is located on the left side of the handlebar and is composed as follows:

1. Horn button;
2. Dip switch:
   - parking lights and high beam;
   - parking lights and low beam;
3. Flash-to-pass button;
4. Turn signal light switch: shifting lever left or right activates the left or right indicators. When released, the lever returns to the central position. Press it to turn the indicators off.

**RH SWITCH**

Starter button 1 is located on the right-hand side of the handlebars and operate the electric engine starter. For startup, refer to page 34. Do not press the button 1 while the engine is running.

The button 2 turns off the engine.

**FRONT BRAKE LEVER AND GAS CONTROL**

The front brake lever A and the gas throttle B are located on the right side of the handlebar.
GEAR CHANGE LEVER
Gear change lever is fitted to the left side of the engine. The positions corresponding to the different gears are shown in the figure.

BRAKE PEDAL
Brake pedal is located in front of the right-hand footrest.

The rear brake is operated by pressing down the pedal.

KICKSTART - OPTIONAL
Kickstart is fitted to the right-hand side of the engine. The upper part of the kickstart can be oriented.

SIDE STAND
Press down side stand with the foot and lean the vehicle against it. Ensure that the ground is solid and the vehicle stands steadily.
If the vehicle is used off-road, the closed stand can be further fastened by means of rubber band.

KEYS
The vehicle is supplied with two keys (one key and its spare).

STEERING LOCK
To activate the steering lock:
- turn the handlebar counter-clockwise;
- push the key and turn counter-clockwise;
Remove the key from this position.
To deactivate the steering lock:
- turn the key clockwise;
- turn the handlebar clockwise;
From this position, the handlebar is free to move, the key can be removed.

WARNING: do not keep the spare key inside the vehicle, but in a safe place.
We suggest you note the code number stamped on the keys. In this way you can obtain a duplicate.
DASHBOARD OPERATING INSTRUCTIONS

MAIN PARTS

**Speedometer**
Display range: 0–360km/h (0–225 MPH)
Display unit: km/h or MPH

**Indicator lights**
- High beam light (Blue)
- Mixer oil level
- MIL (Engine management system fault)
- Turn indicators (Green)

**Select button**
Press the Select button in the main screen to switch between 12/24 hour mode, speedometer record, topwatch, and MAX record.

**Battery**
Inner Battery Level:
Display range: 4 levels.

**Time**
- **Clock:** 12/24 MODE
- **Stopwatch:** According to setup distance to record the testing time.
- **Speed Log:** Average speed and max speed record

**Adjust Button**
Press the Adjust button in the main screen to switch between ODO, TripA/B, Total Hour meter, Hour meter A/B.
Press and hold the Adjust button for 3 seconds in Trip A/B screen to reset.
Press and hold the Adjust button for 3 seconds in Hour meter A/B screen to reset.

**Odo meter**
Display range: 0–99999 km (miles), reset automatically after 99999 km (miles).
Display unit: 1 km (mile).

**Trip meter**
Display range: 0–9999.9 km (miles), reset automatically after 999.9 km (miles).
Display unit: 0.1 km (mile).
1 Headlight indicator
The system activates the indicator in synchrony with the activation of the mains beams.

2 Turn indicator lights
The system activates the indicator in synchrony with the activation of the turn indicators.

3 Mixer oil level indicator light
If the warning light comes on, refuel as soon as possible. The mixer tank reserve is indicated on page 10. Refuel with special oil as indicated in the “Table of Lubricants and Recommended Liquids” on page 16.

4 MIL indicator light (Engine management system fault)
Indicates a fault in the engine management system. Contact as soon as possible an authorized Betamotor.

Vehicle battery voltage displaying
When the vehicle is running, the vehicle battery voltage is displayed.
WARNING:
If the voltage value blinks turn off the engine and disconnect the battery as described at page 68.
Contact authorised BETAMOTOR customer service.
**BATTERY REPLACEMENT**

Follow this procedure for proper installation.
The meter includes an internal battery (CR2032). This battery shall be replaced only when power runs out.

For replacement remove the headlight mask. Remove the battery cover located behind the instrument and pull out the battery.

In order to install the battery properly, push the battery as shown on figure to make sure the battery is placed underneath the metal tab (1).

⚠️ **WARNING:**
Not following this procedure could result in permanent damage to the meter.
ADJUST BUTTON FUNCTION INSTRUCTION

In main screen, press the Adjust button once to switch the function from odometer to trip.

In main screen, you could hold pressing the Adjust button for 3 seconds to change the speed unit from km/h to mph and vice versa.

Press the Adjust button to switch from trip A to trip B.

Hold pressing the Adjust button for 3 seconds to reset the trip A.

Press the Adjust button to switch from trip B to total hour meter.

Hold pressing the Adjust button for 3 seconds to reset the trip B.

Press the Adjust button to switch from total hour meter to hour meter A.

Press the Adjust button to switch from hour meter A to hour meter B.

Press and hold the Adjust button for 3 seconds to reset the hour meter A.
Press the **Adjust button** to switch from Hour Meter B back to the main screen.

Press and hold the **Adjust button** for 3 seconds to reset the Hour Meter B.

The main screen.

**SELECT BUTTON FUNCTION INSTRUCTION**

Press the **Select button** during main screen to switch from Clock to Stopwatch.

Press and hold the **Select button** for 3 seconds to change between 12/24hour mode.

NOTE: If 24hour mode is chosen, then the AM/PM symbol will not be displayed.

Press the **Select button** to switch from Stopwatch to Speed Record.

Press and hold the **Select button** for 3 seconds to reset the Stopwatch.

Press the **Select button** to switch from Speed Record back to main screen.

Press and hold the **Select button** for 3 seconds to reset the Speed Record.

NOTE: If Engine Oil Light goes up, reset the Engine Oil Light in this screen to re-calculate the mileage.

NOTE: Average speed and the Max speed display in the 3 seconds rotation.

The main screen.
## TO ENTER THE SETTING MODE
### Adjust+SelectX3 function instruction

In main screen, press down the Adjust+SelectX3 to enter the tire circumference and sensing point setting (for changing different size tire.)

The tire circumference and sensor point setting.
Press the Adjust button to enter the tire circumference setting.

### The tire circumference and sensing point setting

EX. The tire circumference is 2100 mm.
Press the Select button to change the setting.

NOTE: The tire circumference setting range 2100mm / 1811mm.

EX. The tire circumference setting is changed from 2100mm to 1811mm.
Press Adjust button to go back to tire circumferences value setting screen.

From 1: switch to 2: screen.
Press the Adjust button to enter the clock (Hour) setting.

Press the Select button to enter the clock (Hour) setting.
The clock (Hour) setting

EX: You want to set the hour at 14.
Press the Select button to choose the hour you want to set.
NOTE: Setting range: 0~23 H.
NOTE: The sequent of cursor movement:
Hour>Ten-Digit of Minute>Single Digit of Minute
EX. Now the setting is changed from 0:00 to 14:00.
Press the to enter the Adjust button minute setting.

The clock (minute) setting

EX. To change the setting to 14:05.
Press the Select button to choose the minute you want to set.
NOTE: Setting range: 0~59 minutes..
EX. Now the minute is changed from 14:00 to 14:05.
Press Adjust button to get back to Clock setting screen.

Switch from 2 to 3

Press Select button to switch to Stopwatch distance setup entering screen.

Press Adjust button to enter the distance setup for Stopwatch.

Distance setup for Stopwatch

Press the Select button to choose auto/manual stopwatch function.
If Auto is chosen, press the Adjust button to exit the stopwatch setting function.

NOTE: Default:AUTO
Switch from 3 to 4

Press Select button to switch to Engine Oil Light Mileage setting screen.

Press Adjust button to enter the Engine Oil Light Mileage setting.

**Maintenance Light Mileage Setting**

Press the Select button to choose maintenance mileage ON or OFF.

**NOTE:** Default: OFF

If ON is chosen, press Adjust button to enter the maintenance mileage setting.

Press the Adjust button to move the cursor to the digit that would like to set.

If OFF is chosen then press the Adjust button to exit the maintenance mileage setting.

Press Select button to switch the ODO setting screen from 4 to 5

Press the Adjust button to enter the Back-light Brightness setting.
Backlight brightness

Press the Select button to adjust the brightness of the backlight.

NOTE: Adjustable Range: 1 ~ 5

NOTE: Default: 5

Press the Adjust button to exist from the Backlight Brightness setting.

From 5 switch to 6 screen.

Press Adjust button to enter the mileage setting.

ODO setting

Press the Adjust button to enter the actual ODO viewing display (ODO).

Press the Select button to enter the User ODO setting (user).

Press Adjust button to enter the User ODO setting.

Press the Adjust button to back to ODO adjust function.

Press Select Button to switch to ODO viewing adjusting function.

In Setting Screen, press and hold the both Adjust and Select button for 3 sec. to exist the setting.
2 CHECKS BEFORE AND AFTER USE

For safe driving and long vehicle life you should:
1 Check the integrity of the oil pipe connecting the intake manifold to the electronic dosing.
2 Check all fluid levels.
3 Check the correct operation of the brakes and brake pad wear (page 54).
4 Check pressure, general condition and thickness of tread (page 65).
5 Check that the spokes are properly tightened.
6 Check the tensioning of the chain (page 65).
7 Check the adjustment and the operation of all the cable controls.
8 Inspect all the nuts and bolts.
9 With the engine running, check the operation of the headlight, the rear and brake lights, the indicators, the warning lights and the horn.
10 Wash the motorcycle thoroughly after off-road use (page 71).

RUNNING IN

The running-in period lasts approximately 15 hours, during which it is advisable to:
1 Make the first refuelling with a mixture of 1%.
2 Use the oil indicated on page 16 in the “Recommended lubricants and liquids” table.
3 During the first 3 hours of operation the engine should only be used to approximately 70 percent of its power. In addition, the engine speed should not exceed 7,000 rpm.
4 For the next 2 hours of operation the engine should only be used to about 90 percent of its power.
5 Use the vehicle after properly warming up the engine.
6 Avoid travelling at constant speed (changing the speed causes the different components to bed in evenly and more quickly).

This procedure should be followed each time piston, piston rings, cylinder, crankshaft or crankshaft bearings are replaced.

WARNING
Replace the transmission oil after the first 3 hours or after 15 l. of mixture.
REFUELLING

See page 16 for the fuel specifications.

Fuel tank capacity is shown on page 10.

To refuel open the tank cap (page 18).

After refuelling, screw the cap back and tighten securely.

⚠️ WARNING
The refuelling should be performed with the engine off.

⚠️ WARNING:
Fire hazard. Fuel is highly flammable.

🚫 Always stop the engine when refuelling and keep open flames and lighted cigarettes away.

🚫 Do not top up fuel while using a mobile phone.

Refuel in an open well ventilated area.

Pay special attention so that the fuel does not come into contact with hot parts of the vehicle. Immediately clean up any spilled fuel.

⚠️ WARNING: Risk of poisoning.

Fuel is poisonous liquid and a health hazard.

⚠️ Fuel must not come into contact with the skin, eyes, and clothing. Do not breathe in the fuel vapours. If contact occurs with the eyes, rinse immediately with plenty of water and seek medical advice. If contact occurs with skin, immediately clean contaminated areas with soap and water. If fuel is swallowed, contact a doctor immediately. Change clothing that is contaminated with fuel.

⚠️ WARNING: Environmental pollution hazard.

The fuel must not contaminate the ground water, the ground, or the sewage system.
2 OIL MIXER REFUELLING

To refuel open the tank cap (page 19).

Fuel tank capacity is shown on page 10.

After refuelling, screw the cap back and tighten securely.

Use the oil indicated on page 16 in the “Recommended lubricants and liquids” table.

STARTING THE ENGINE

Move the fuel tank valve in ON or RES position (page 18).

Check that the gears are in neutral (page 21).

Pull the clutch lever (page 19).

Close the side stand (page 21).

WHIT ELECTRIC STARTER (page 20):
PUSH the button until the engine starts.
Do not press the button while the engine is running.

COLD STARTING:
Operate the starter (page 19), start the vehicle, wait a few seconds, then move the starter back to its starting position.

ENGINE SHUT-DOWN

To shut-down the engine press the button on the left switch unit (page 20).

NOTE:
With the engine off, make sure the fuel cock is set to OFF (page 18).
CHAPTER 3 ADJUSTMENTS

CONTENTS
Key to symbols ................................................................. 36
Brakes .............................................................................. 36
  Front brake ................................................................. 36
  Rear brake ................................................................. 36
Clutch ............................................................................. 37
Adjustment of gas clearance ............................................ 37
Adjusting the idle speed .................................................. 37
  Carburetor settings according to the working conditions .... 38
Exhaust valve control adjustment ..................................... 41
Handlebar adjustment ....................................................... 41
  U-bolt position adjustment ........................................... 41
  Adjustment of the handlebar position ......................... 42
Adjusting fork ................................................................. 42
  Adjusting the rebound damper ..................................... 42
  Adjusting the spring preload ...................................... 42
Shock absorber ............................................................... 43
  Adjusting the rebound damper ..................................... 43
  Adjusting the hydraulic compression damper .............. 43
  Adjusting the spring preload ...................................... 44
Static sag load test .......................................................... 44
**ADJUSTMENTS**

**KEY TO SYMBOLS**

- ![Symbol](image1.png) Tightening torque
- ![Symbol](image2.png) Threadlocker Medium

**BRAKES**

**FRONT BRAKE**

The front brake is disk type with hydraulic control.

The home position of brake lever 2 can be adjusted by means of screw 1.

- **Warning!** Once the adjustment has been made, tighten the locknut 1A.
- **Warning!** Do not remove the locknut for any reason 1A.

**REAR BRAKE**

The home position of brake pedal 3 can be altered by turning adjusting screw 5 after loosening the counternut located under dust cap 4. Loosen the counternut and turn the adjusting screw until the desired height is obtained. Retighten the counternut after completing the operation.
CLUTCH
The adjustment screw 1 allows adjustment of the distance of lever 2 from the knob. The empty run is recovered automatically.

ADJUSTMENT OF GAS CLEARANCE
The throttle control cable should always have a 3-5 mm play. In addition, the idle speed should not change when the handlebars are fully rotated to the left or right. Push back protective cap 1. Loosen counternut 2 and turn adjusting screw 3. Tighten the counternut and check that the throttle twist grip turns smoothly.

ADJUSTING THE IDLE SPEED
Idling adjustment greatly affects the appropriate start-up and the accelerator response. Idling is adjusted through adjustment screw 1 and air adjustment screw 2. Adjustment screw 1 adjusts the basis position of the gas valve. Turn the screw clockwise to increase the rotation conditions and counterclockwise to diminish it. The air adjustment screw 2 adjusts the quantity of which is mixed to the fuel for idling. If the screw is turned counterclockwise, the quantity of air increases (thin mix), if turned clockwise, the quantity of air diminishes (fat mix).
To properly adjust the idle speed, follow these steps:

- Tighten the air adjustment screw no. 2 fully and then loosen it up to the value described in the carburetor setting table (page 12).
- Warm the engine for approx. 5 minutes, until the operational temperature is attained.
- Slowly turn the air adjustment screw 2 clockwise, until idling starts diminishing.
- Mark the position, then slowly turn the air adjustment screw no. 2 counterclockwise, until idling decreases again.
- Adjust the screw between these two positions, at the highest idling point.

If a remarkable increase in the rpm occurred during the adjustment above, idling is to be reduced and taken back to the normal level, and then execute the above procedure.

If no satisfactory results are obtained after the procedure, this may be due to an incorrect slow-running jet.

If the air adjustment screw has been thoroughly tightened, but the rpm have not varied, a lower size slow-running jet is to be used.

Execute the adjustment procedure again after replacing the jet.

NOTE:
The correct idling should be between 1500 and 1600 rpm.

**CARBURETOR SETTINGS ACCORDING TO THE WORKING CONDITIONS**

See the following tables to adjust the carburetor settings according to ambient temperature and altitude.

Legend:

<table>
<thead>
<tr>
<th>SLM</th>
<th>Above sea level</th>
</tr>
</thead>
<tbody>
<tr>
<td>AVA</td>
<td>Air screw opening (from all closed)</td>
</tr>
<tr>
<td>Gm</td>
<td>Slow jet</td>
</tr>
<tr>
<td>SPL</td>
<td>Needle</td>
</tr>
<tr>
<td>POS</td>
<td>Needle position (from top)</td>
</tr>
<tr>
<td>GM</td>
<td>Main jet</td>
</tr>
<tr>
<td>VLV</td>
<td>Valve</td>
</tr>
</tbody>
</table>

Standard settings
<table>
<thead>
<tr>
<th>Altitude (SLM)</th>
<th>Carburetor setting</th>
<th>Ambient temperature</th>
<th>Ambient temperature</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>-20°C ÷ -7°C</td>
<td>-2°F ÷ 20°F</td>
</tr>
<tr>
<td></td>
<td></td>
<td>-6°C ÷ 5°C</td>
<td>19°F ÷ 41°F</td>
</tr>
<tr>
<td></td>
<td></td>
<td>6°C ÷ 15°C</td>
<td>42°F ÷ 60°F</td>
</tr>
<tr>
<td></td>
<td></td>
<td>16°C ÷ 24°C</td>
<td>61°F ÷ 78°F</td>
</tr>
<tr>
<td></td>
<td></td>
<td>25°C ÷ 36°C</td>
<td>79°F ÷ 98°F</td>
</tr>
<tr>
<td></td>
<td></td>
<td>37°C ÷ 49°C</td>
<td>99°F ÷ 120°F</td>
</tr>
<tr>
<td>3000 m</td>
<td>AVA</td>
<td>1,25</td>
<td>1,5</td>
</tr>
<tr>
<td>10000 ft</td>
<td>Gm</td>
<td>35</td>
<td>35</td>
</tr>
<tr>
<td></td>
<td>SPL</td>
<td>N0ZK</td>
<td>N0ZK</td>
</tr>
<tr>
<td>2301 m</td>
<td>POS</td>
<td>3</td>
<td>3</td>
</tr>
<tr>
<td>7501 ft</td>
<td>VLV</td>
<td>7,5</td>
<td>7,5</td>
</tr>
<tr>
<td>2300 m</td>
<td>AVA</td>
<td>1,25</td>
<td>1,25</td>
</tr>
<tr>
<td>7500 ft</td>
<td>Gm</td>
<td>38</td>
<td>35</td>
</tr>
<tr>
<td></td>
<td>SPL</td>
<td>N0ZK</td>
<td>N0ZK</td>
</tr>
<tr>
<td>1501 m</td>
<td>POS</td>
<td>3</td>
<td>3</td>
</tr>
<tr>
<td>5001 ft</td>
<td>VLV</td>
<td>7,5</td>
<td>7,5</td>
</tr>
<tr>
<td>1500 m</td>
<td>AVA</td>
<td>1,25</td>
<td>1,25</td>
</tr>
<tr>
<td>5000 ft</td>
<td>Gm</td>
<td>38</td>
<td>35</td>
</tr>
<tr>
<td></td>
<td>SPL</td>
<td>N0ZK</td>
<td>N0ZK</td>
</tr>
<tr>
<td>751 m</td>
<td>POS</td>
<td>4</td>
<td>3</td>
</tr>
<tr>
<td>2501 ft</td>
<td>VLV</td>
<td>7,5</td>
<td>7,5</td>
</tr>
<tr>
<td>750 m</td>
<td>AVA</td>
<td>1,25</td>
<td>1,25</td>
</tr>
<tr>
<td>2500 ft</td>
<td>Gm</td>
<td>40</td>
<td>38</td>
</tr>
<tr>
<td></td>
<td>SPL</td>
<td>N0ZK</td>
<td>N0ZK</td>
</tr>
<tr>
<td>301 m</td>
<td>POS</td>
<td>5</td>
<td>4</td>
</tr>
<tr>
<td>1001 ft</td>
<td>VLV</td>
<td>7,5</td>
<td>7,5</td>
</tr>
<tr>
<td>300 m</td>
<td>AVA</td>
<td>1</td>
<td>1,25</td>
</tr>
<tr>
<td>1000 ft</td>
<td>Gm</td>
<td>40</td>
<td>38</td>
</tr>
<tr>
<td></td>
<td>SPL</td>
<td>N0ZK</td>
<td>N0ZK</td>
</tr>
<tr>
<td>0 m</td>
<td>POS</td>
<td>5</td>
<td>4</td>
</tr>
<tr>
<td>0 ft</td>
<td>VLV</td>
<td>7,5</td>
<td>7,5</td>
</tr>
</tbody>
</table>
## XTRAINER 300 2T

<table>
<thead>
<tr>
<th>Altitude (SLM)</th>
<th>Carburetor setting</th>
<th>Ambient temperature</th>
<th>Ambient temperature</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>GM</td>
<td>-20°C ±7°C</td>
<td>2°F ±20°F</td>
</tr>
<tr>
<td></td>
<td>SPL N0ZJ</td>
<td>-6°C ±5°C</td>
<td>19°F ±41°F</td>
</tr>
<tr>
<td></td>
<td></td>
<td>6°C ±15°C</td>
<td>42°F ±60°F</td>
</tr>
<tr>
<td></td>
<td></td>
<td>16°C ±24°C</td>
<td>61°F ±78°F</td>
</tr>
<tr>
<td></td>
<td></td>
<td>25°C ±36°C</td>
<td>79°F ±98°F</td>
</tr>
<tr>
<td></td>
<td></td>
<td>37°C ±49°C</td>
<td>99°F ±120°F</td>
</tr>
<tr>
<td>3000 m</td>
<td>AVA 1,5</td>
<td>2</td>
<td>2,5</td>
</tr>
<tr>
<td>10000 ft</td>
<td>Gm 35</td>
<td>35</td>
<td>35</td>
</tr>
<tr>
<td></td>
<td>GM 155</td>
<td>152</td>
<td>150</td>
</tr>
<tr>
<td></td>
<td>SPL N0ZJ N0ZJ</td>
<td>150</td>
<td>148</td>
</tr>
<tr>
<td></td>
<td></td>
<td>145</td>
<td>N0ZK</td>
</tr>
<tr>
<td>2301 m</td>
<td>POS 2</td>
<td>2</td>
<td>2</td>
</tr>
<tr>
<td></td>
<td>GM 158</td>
<td>155</td>
<td>152</td>
</tr>
<tr>
<td></td>
<td>SPL N0ZJ N0ZJ</td>
<td>150</td>
<td>148</td>
</tr>
<tr>
<td></td>
<td></td>
<td>145</td>
<td>N0ZK</td>
</tr>
<tr>
<td>7501 ft</td>
<td>VLV 7,5</td>
<td>7,5</td>
<td>7,5</td>
</tr>
<tr>
<td></td>
<td>GM 158</td>
<td>155</td>
<td>152</td>
</tr>
<tr>
<td></td>
<td>SPL N0ZJ N0ZJ</td>
<td>150</td>
<td>148</td>
</tr>
<tr>
<td></td>
<td></td>
<td>145</td>
<td>N0ZK</td>
</tr>
<tr>
<td>2300 m</td>
<td>AVA 1,5</td>
<td>1,5</td>
<td>2</td>
</tr>
<tr>
<td>7500 ft</td>
<td>Gm 38</td>
<td>35</td>
<td>35</td>
</tr>
<tr>
<td></td>
<td>GM 158</td>
<td>155</td>
<td>152</td>
</tr>
<tr>
<td></td>
<td>SPL N0ZJ N0ZJ</td>
<td>150</td>
<td>148</td>
</tr>
<tr>
<td></td>
<td></td>
<td>145</td>
<td>N0ZK</td>
</tr>
<tr>
<td>1501 m</td>
<td>POS 2</td>
<td>2</td>
<td>2</td>
</tr>
<tr>
<td>5001 ft</td>
<td>VLV 7,5</td>
<td>7,5</td>
<td>7,5</td>
</tr>
<tr>
<td></td>
<td>GM 160</td>
<td>158</td>
<td>155</td>
</tr>
<tr>
<td></td>
<td>SPL N0ZI N0ZI</td>
<td>152</td>
<td>150</td>
</tr>
<tr>
<td></td>
<td></td>
<td>148</td>
<td>N0ZK</td>
</tr>
<tr>
<td>1500 m</td>
<td>AVA 1,5</td>
<td>1,5</td>
<td>1,5</td>
</tr>
<tr>
<td>5000 ft</td>
<td>Gm 38</td>
<td>35</td>
<td>35</td>
</tr>
<tr>
<td></td>
<td>GM 160</td>
<td>158</td>
<td>155</td>
</tr>
<tr>
<td></td>
<td>SPL N0ZI N0ZI</td>
<td>152</td>
<td>150</td>
</tr>
<tr>
<td></td>
<td></td>
<td>148</td>
<td>N0ZK</td>
</tr>
<tr>
<td>751 m</td>
<td>POS 2</td>
<td>2</td>
<td>2</td>
</tr>
<tr>
<td>2501 ft</td>
<td>VLV 7,5</td>
<td>7,5</td>
<td>7,5</td>
</tr>
<tr>
<td></td>
<td>GM 162</td>
<td>160</td>
<td>158</td>
</tr>
<tr>
<td></td>
<td>SPL N0ZI N0ZI</td>
<td>155</td>
<td>152</td>
</tr>
<tr>
<td></td>
<td></td>
<td>150</td>
<td>N0ZK</td>
</tr>
<tr>
<td>750 m</td>
<td>AVA 1,5</td>
<td>1,5</td>
<td>1,5</td>
</tr>
<tr>
<td>2500 ft</td>
<td>Gm 40</td>
<td>38</td>
<td>38</td>
</tr>
<tr>
<td></td>
<td>GM 162</td>
<td>160</td>
<td>158</td>
</tr>
<tr>
<td></td>
<td>SPL N0ZI N0ZI</td>
<td>155</td>
<td>152</td>
</tr>
<tr>
<td></td>
<td></td>
<td>150</td>
<td>N0ZK</td>
</tr>
<tr>
<td>301 m</td>
<td>POS 3</td>
<td>2</td>
<td>2</td>
</tr>
<tr>
<td>1001 ft</td>
<td>VLV 7,5</td>
<td>7,5</td>
<td>7,5</td>
</tr>
<tr>
<td></td>
<td>GM 165</td>
<td>162</td>
<td>160</td>
</tr>
<tr>
<td></td>
<td>SPL N0ZH NOZI</td>
<td>158</td>
<td>155</td>
</tr>
<tr>
<td></td>
<td></td>
<td>152</td>
<td>N0ZJ</td>
</tr>
<tr>
<td>300 m</td>
<td>AVA 1</td>
<td>1,5</td>
<td>1,5</td>
</tr>
<tr>
<td>10000 ft</td>
<td>Gm 40</td>
<td>38</td>
<td>38</td>
</tr>
<tr>
<td></td>
<td>GM 165</td>
<td>162</td>
<td>160</td>
</tr>
<tr>
<td></td>
<td>SPL N0ZH NOZI</td>
<td>158</td>
<td>155</td>
</tr>
<tr>
<td></td>
<td></td>
<td>152</td>
<td>N0ZJ</td>
</tr>
<tr>
<td>0 m</td>
<td>POS 4</td>
<td>3</td>
<td>2</td>
</tr>
<tr>
<td>0 ft</td>
<td>VLV 7,5</td>
<td>7,5</td>
<td>7,5</td>
</tr>
</tbody>
</table>
EXHAUST VALVE CONTROL ADJUSTMENT

The power valve may be adjusted to suit your riding preference.

Turning the screw inward reduces the overall power delivery.

Turning the screw outward increases the overall power delivery.

HANDLEBAR ADJUSTMENT

U-BOLT POSITION ADJUSTMENT

The lower bracket 1 can be mounted in correspondence of the holes nr. 2, 3 or 4 respectively.

To adjust the position of the u-bolt remove the screws shown in the figure.

Remove the handlebar.

Remove the screws 5.

Position the U-bolt according to requirements.

At the end refit the screws 5 after the application of thread lock fluid and tighten to the torque indicated.
Apply the handlebar.

Apply the top u-bolt.

Refit the screws 6. Tighten to the torque indicated.

**ADJUSTMENT OF THE HANDLEBAR POSITION**

The handlebar can be adjusted by rotating it back and forth.

To adjust the handlebar loosen screws 1.

Position the handlebar according to requirements.

Tighten to the torque indicated.

**ADJUSTING FORK**

**ADJUSTING THE REBOUND DAMPER**

The hydraulic rebound damper determines the behaviour of the telescopic fork during extension and can be adjusted by means of screw A. Turning the screw clockwise increases the action of the rebound damper; turning it anticlockwise decreases the action of the rebound damper.

For standard calibration, refer to page 11.

**ADJUSTING THE SPRING PRELOAD**

Spring preload is adjusted by means of screw B. Turning clockwise will increase the preload, while rotating counterclockwise decreases the preload.

For standard setting, refer to page 11.
SHOCK ABSORBER
ADJUSTING THE REBOUND DAMPER

Turn screw A to adjust the hydraulic rebound damper.

For adjustment refer to the table on the side. For standard setting, refer to page 11.

<table>
<thead>
<tr>
<th>Increase braking effect</th>
<th>Decrease braking effect</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image1" alt="Increase" /></td>
<td><img src="image2" alt="Decrease" /></td>
</tr>
</tbody>
</table>

ADJUSTING THE HYDRAULIC COMPRESSION DAMPER

Turn knob A to adjust the hydraulic compression damper.

For adjustment refer to the table on the side. For standard setting, refer to page 11.

<table>
<thead>
<tr>
<th>Increase braking effect</th>
<th>Decrease braking effect</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image1" alt="Increase" /></td>
<td><img src="image2" alt="Decrease" /></td>
</tr>
</tbody>
</table>
ADJUSTING THE SPRING PRELOAD

To adjust the spring preload, use the procedure described below:

Loosen the locking dowel A.

Turn the ring nut B until you reach the desired preload.

Lock the locking dowel A.

For standard setting, refer to page 11.

Note: for movement of the rings use a specific sector key with square pin.

STATIC SAG LOAD TEST

To verify the static sag of the shock absorber proceed as follows:

- Place the motorcycle on the work stand.
- Measure the vertical distance between the rear wheel axle and a reference point on the rear fairings.
- Write down the dimension H₁.
- Remove the work stand.
- Keep the motorcycle in vertical position and measure again the distance between the wheel axle and the reference point previously established.
- Write down the dimension H₂.

Verify that the value of the static compression \( X = H₁ - H₂ \) matches the one shown on page 11. Otherwise, perform the adjustment of the spring preload as described above.
CHAPTER 4 CHECKS AND MAINTENANCE

CONTENTS
Key to symbols.................................................................................................................. 46
Engine oil.............................................................................................................................. 46
- Check the level................................................................................................................. 46
- Replacement....................................................................................................................... 46
Liquid coolant....................................................................................................................... 47
- Check the level................................................................................................................. 47
- Replacement....................................................................................................................... 48
Air filter............................................................................................................................... 50
- Removing and installing air filter.................................................................................... 50
- Air filter cleaning - XTRAINER 250/300 2T....................................................................... 51
Spark plug............................................................................................................................ 51
Carburettor......................................................................................................................... 52
- Draining the carburettor float chamber.......................................................................... 52
- Checking the float level................................................................................................... 53
Front brake.......................................................................................................................... 54
- Check the level of the front brake fluid.......................................................................... 54
- Restoring the level of the front brake fluid.................................................................... 54
- Bleeding the front brake................................................................................................. 55
- Front brake lining control................................................................................................ 56
- Brake disc thickness control............................................................................................ 56
Rear brake.......................................................................................................................... 57
- Check the level of the rear brake fluid.......................................................................... 57
- Restoring the level of the rear brake fluid.................................................................... 57
- Bleeding the rear brake.................................................................................................... 58
- Rear brake lining control............................................................................................... 59
- Brake disc thickness control............................................................................................ 59
Clutch control.................................................................................................................... 60
- Check the level................................................................................................................. 60
- Bleeding............................................................................................................................ 61
Check and adjusting of steering play.............................................................................. 62
Front wheel......................................................................................................................... 63
- Tightening......................................................................................................................... 63
Fork.................................................................................................................................... 64
Rear suspension leverage................................................................................................. 64
Tyres................................................................................................................................... 65
Chain................................................................................................................................... 65
- Check and adjust tightening chain.................................................................................. 65
- Check for chain wear....................................................................................................... 66
Headlight............................................................................................................................. 67
Replacing the headlight bulbs............................................................................................ 67
Tail light............................................................................................................................... 68
Battery................................................................................................................................ 68
- Battery removal and assembly....................................................................................... 68
- Inactivity............................................................................................................................. 69
- Charging the battery....................................................................................................... 69
Fuses................................................................................................................................... 70
Cleaning the vehicle........................................................................................................... 71
- General precautions.......................................................................................................... 71
Electrical connector maintenance..................................................................................... 72
- Control unit connector..................................................................................................... 72
Prolonged inactivity........................................................................................................... 73
Scheduled maintenance vehicle...................................................................................... 74
Tightening torque overview............................................................................................... 76
CHECKS AND MAINTENANCE

KEY TO SYMBOLS

- Tightening torque
- Threadlocker Medium

ENGINE OIL

CHECK THE LEVEL

Hold the vehicle upright.
Position the drive on a flat base ensuring stability.

Remove the inspection cap 1.
The oil level must arrive to the lower edge of check hole.
Otherwise restore the oil level through plug 2.
Use the oil indicated on page 16 in the “Recommended lubricants and liquids” table.

REPLACEMENT

Always perform the replacement when engine is hot:
- Position the drive on a flat base ensuring stability.
- Remove the engine casing by loosening the screws shown in the figure.
- Place a container under the engine.

WARNING:
Hot oil can cause severe burns!
- Unscrew filler plug 1 and drain plug 2.
- Drain all the oil from the crankcase.
- Place the cap 2 and tighten to specified torque.

Pour in the quantity of liquid indicated on page 10.
Use the oil indicated on page 16 in the “Recommended lubricants and liquids” table.

Screw on filler cap 1 again.

WARNING:
Dispose of used oil in compliance with the regulations in force.

**LIQUID COOLANT**

**CHECK THE LEVEL**

Keep the vehicle in vertical position relative to the ground.

The level of the coolant must be checked when the engine is cold. Use the following procedure:

- Unscrew cap 1 and ensure that the liquid is visible in the lower portion of the loading tube.

- In the case in which the liquid is not visible remove the vent screw 2 and proceed topping up.

- At the end of operation refit the filler cap and the vent screw.

Use the oil indicated on page 16 in the “Recommended lubricants and liquids” table.

**WARNING:**
Never unscrew the filler cap of the radiator when the engine is hot. Danger of burning!
**WARNING:**
Wear appropriate protective clothing and protection gloves.

Keep coolant out of reach of children.

Avoid any direct contact of the coolant with skin, eyes or clothing. If this happens:

- with the eyes, rinse immediately with plenty of water and seek medical advice;
- with skin, Immediately clean contaminated areas with soap and water Change clothing that is contaminated with coolant.

If coolant is swallowed, contact a doctor immediately.

**REPLACEMENT**
Keep the vehicle in vertical position relative to the ground.

Replacement of the coolant must take place when the engine is cold.

- Unscrew cap 1.

- Place a container under screw 2.
- Unscrew the screw 2.
- Drain the liquid.
- Tighten screw 2 applying the specific washer.
- Unscrew drain screw 3.
- Proceed to filling.
- Reapply the loading cap and the bleeding screw.

The amounts of liquid are shown on page 10.

Use the liquid indicated on page 16 in the “Recommended lubricants and liquids” table.

**WARNING:**
Never unscrew the filler cap of the radiator when the engine is hot. Danger of burning!

**WARNING:**
Dispose of used liquid in compliance with the regulations in force.

**WARNING:**
Wear appropriate protective clothing and protection gloves.

Keep coolant out of reach of children.

Avoid any direct contact of the coolant with skin, eyes or clothing. If this happens:
- with the eyes, rinse immediately with plenty of water and seek medical advice;
- with skin, immediately clean contaminated areas with soap and water. Change clothing that is contaminated with coolant.

If coolant is swallowed, contact a doctor immediately.
AIR FILTER
Check after every ride.

REMOVING AND INSTALLING AIR FILTER
To access the filter is necessary:
• Remove the saddle (page 78).
• Pull the cover air filter (page 79).

• Release filter fastener 1.

• Pull out air filter 2.

WARNING:
After every intervention, check that nothing has been left inside the filter box.

NOTE:
If the filter is damaged, replace it immediately.
To replace, contact authorised Beta-motor customer service.

WARNING:
Never use the vehicle if the air filter is not in place. The infiltration of dust and dirt can cause damage and considerable wear.

WARNING:
After every intervention, check that nothing has been left inside the filter box.

Reassemble by performing the operations in reverse order.
SPARK PLUG

Keeping the spark plug in good condition will reduce fuel consumption and increase engine performance.

To perform the check, just extract the spark plug cap and unscrew the spark plug by means of the provided wrench.

Carefully clean the electrodes using a wire brush. Blow the spark plug with compressed air to prevent any residues from getting into the engine.

Examine the distance between the electrodes with a feeler. This distance should be from 0.7 - 0.8 mm. If it is not, it may be corrected by bending the earth electrode.

The spark plug may appear:
black ☐ “fat” carburation
light brown ☐ appropriate carburation
white ☐ “thin” carburation

Check as well that there are no cracks in the insulation or corroded electrodes. If so, replace immediately.

Lubricate the spark plug thread, and then (when the engine is cold) screw in the spark plug by hand to its abutting end. Finally tighten the spark plug with the spanner.

NOTE:
It is recommended to always use the spark plugs listed on page 12.

WARNING:
Do not check while the engine is hot.
CARBURETTOR

DRAINING THE CARBURETTOR FLOAT CHAMBER

If the carburettor tank needs to be emptied, proceed as described.

Remove the chain protection 1, close the tank tap and put a cloth under the carburettor, so that you can collect the running out fuel.

Open the drain screw 2 to drain the fuel. Close the drain screw. Apply the chain protection and tighten the screws at 10Nm.

WARNING:
Follow action on a cold engine.

WARNING:
Fire hazard. Fuel is highly flammable.

Never stop the engine when refuelling and keep open flames and lighted cigarettes away. Refuel in an open well ventilated area.

Immediately clean up any spilled fuel.
WARNING:
Risk of poisoning!
Fuel is poisonous liquid and a health hazard.

WARNING:
Wear appropriate protective clothing and protection gloves.

Fuel must not come into contact with the skin, eyes, and clothing. Do not breathe in the fuel vapours. If contact occurs with the eyes, rinse immediately with plenty of water and seek medical advice. If contact occurs with skin, immediately clean contaminated areas with soap and water. If fuel is swallowed, contact a doctor immediately. Change clothing that is contaminated with fuel.

WARNING:
Environmental pollution hazard!
The fuel must not contaminate the ground water, the ground, or the sewage system.

CHECKING THE FLOAT LEVEL
Remove the carburettor from the vehicle after following the procedure for emptying the carburettor bowl (page 71).

Remove the float chamber.

Keep the carburettor on a 60° approx. inclined, so that float leans on the needle valve without pressing it. In this position the float edge should be parallel with the float chamber sealing surface (see figure).

If the float height does not correspond to the nominal value, check the float needle valve and if necessary replace it.

If the needle valve is in working order, adjust the float height by bending float lever 1. Assemble the carburettor tank, assemble the carburettor and check idling.
FRONT BRAKE

CHECK THE LEVEL OF THE FRONT BRAKE FLUID

Check the level of the brake fluid through sight A. The level of the fluid should never fall below the mark in the sight.

RESTORING THE LEVEL OF THE FRONT BRAKE FLUID

To restore the level of the brake fluid, loosen the two screws 1, lift cap 2 and add brake fluid until its level is 5 mm below the upper rim of the reservoir.

Use the liquid indicated on page 16 in the "Recommended lubricants and liquids" table.

WARNING:
The clutch fluid is extremely corrosive. Take care not to spill it on the paintwork.

Wear appropriate protective clothing and protection gloves.

Keep coolant out of reach of children.

WARNING: Avoid any direct contact of the liquid with skin, eyes or clothing. If this happens:
- with the eyes, rinse immediately with plenty of water and seek medical advice.
- with skin, immediately clean contaminated areas with soap and water. Change clothing that is contaminated with liquid.

If liquid is swallowed, contact a doctor immediately.
**BLEEDING THE FRONT BRAKE**

To bleed air from the front brake circuit, proceed as follows:
- Remove the rubber cap 1 from the valve 2.
- Open the sump cap.
- Place one end of a small transparent tube into the valve 2, and the other end inside a container.
- Pump with the brake lever 2/3 times and keep the lever pressed.
- Unscrew the valve and let the oil drain.
- If are still visible in the tube repeat above operation until obtaining a continuous outflow of oil within no air bubbles.
- Close the valve and release the lever.

**NOTE:**
During this procedure, continuously top up the brake pump tank to replace the oil that is out flowing.
- Remove the tube.
- Replace the rubber cap.
- Close the oil reservoir cap.
Use the liquid indicated on page 16 in the “Recommended lubricants and liquids” table.

**WARNING:**
The brake fluid is extremely corrosive. Take care not to spill it on the paintwork.

Wear appropriate protective clothing and protection gloves.

Keep coolant out of reach of children.

**WARNING:** Avoid any direct contact of the liquid with skin, eyes or clothing.
If this happens:
- with the eyes, rinse immediately with plenty of water and seek medical advice.
- with skin, immediately clean contaminated areas with soap and water. Change clothing that is contaminated with liquid.

If liquid is swallowed, contact a doctor immediately.
FRONT BRAKE LINING CONTROL

In order to verify the wear condition of front brake is enough to view the caliper from the bottom, where is possible to glimpse the brake lining tails which will have to show a brake of 2 mm in thickness. If the stratum is lesser let’s start replacing them.

Note:
Perform the check according to the times shown in the table on page 74.

To replace, contact authorised Betamotor customer service.

BRAKE DISC THICKNESS CONTROL

Periodically verify disc condition. In case signs of damage, veins, or deformations are present, proceed with replacement.

Verify disc thickness. The minimum thickness is engraved on the disc.

Once the limit is in proximity or has been reached, proceed with brake disc replacement.

For replacement, contact an authorised Betamotor after-sales service centre.
REAR BRAKE

CHECK THE LEVEL OF THE REAR BRAKE FLUID

Check the level of the brake fluid through sight A. The level of the fluid should never fall below the mark in the sight.

RESTORING THE LEVEL OF THE REAR BRAKE FLUID

To restore the oil level, top up by means of oil filler cap 1.

Use the liquid indicated on page 16 in the “Recommended lubricants and liquids” table.

⚠️ WARNING:
The brake fluid is extremely corrosive. Take care not to spill it on the paintwork.

⚠️ Wear appropriate protective clothing and protection gloves.

⚠️ Keep coolant out of reach of children.

⚠️ WARNING: Avoid any direct contact of the liquid with skin, eyes or clothing. If this happens:
- with the eyes, rinse immediately with plenty of water and seek medical advice.
- with skin, immediately clean contaminated areas with soap and water. Change clothing that is contaminated with liquid.

If liquid is swallowed, contact a doctor immediately.
BLEEDING THE REAR BRAKE

To bleed air from the rear brake circuit, proceed as follows:
- Remove the rubber cap 1 from the valve 2.
- Open the sump cap.
- Place one end of a small transparent tube into the valve 2, and the other end inside a container.
- Pump with the brake lever 2/3 times and keep the pedal pressed.
- Unscrew the valve and let the oil drain.
- If are still visible in the tube repeat above operation until obtaining a continuous outflow of oil within no air bubbles.
- Close the valve and release the lever.

NOTE:
During this procedure, continuously top up the brake pump thank to replace the oil that is out flowing.
- Remove the tube.
- Replace the rubber cap.
- Close the oil reservoir cap.

Use the liquid indicated on page 16 in the “Recommended lubricants and liquids” table.

⚠️ WARNING:
The brake fluid is extremely corrosive. Take care not to spill it on the paintwork.

### Warning:
Wear appropriate protective clothing and protection gloves.

⚠️ Keep coolant out of reach of children.

⚠️⚠️ WARNING: Avoid any direct contact of the liquid with skin, eyes or clothing. If this happens:
- with the eyes, rinse immediately with plenty of water and seek medical advice.
- with skin, immediately clean contaminated areas with soap and water. Change clothing that is contaminated with liquid.

If liquid is swallowed, contact a doctor immediately.
REAR BRAKE LINING CONTROL

In order to verify the wear condition of rear brake is enough to view the caliper from above, where is possible to glimpse the brake lining tails which will have to show a brake of 2 mm in thickness. If the stratum is lesser let’s start replacing them.

Note:
Perform the check according to the times shown in the table on page 74.

To replace, contact authorised Betamotor customer service.

BRAKE DISC THICKNESS CONTROL

Periodically verify disc condition. In case signs of damage, veins, or deformations are present, proceed with replacement. Verify disc thickness. The minimum thickness is engraved on the disc. Once the limit is in proximity or has been reached, proceed with brake disc replacement. For replacement, contact an authorised Betamotor after-sales service centre.
CLUTCH CONTROL
CHECK THE LEVEL
To check the oil level in the clutch pump, first remove cover 2. Remove the two screws 1 and take off cover 1 together with the rubber bellows. With the clutch pump in a horizontal position, the level of the oil should be 5 mm below the upper rim. In the case where the level is lower than specified top up.

Use the liquid indicated on page 16 in the “Recommended lubricants and liquids” table.

WARNING:
The clutch fluid is extremely corrosive. Take care not to spill it on the paintwork.

Wear appropriate protective clothing and protection gloves.

Keep coolant out of reach of children

WARNING: Avoid any direct contact of the liquid with skin, eyes or clothing. If this happens:
- with the eyes, rinse immediately with plenty of water and seek medical advice.
- with skin, immediately clean contaminated areas with soap and water. Change clothing that is contaminated with liquid.

If liquid is swallowed, contact a doctor immediately.
BLEEDING
To bleed air from the clutch pump, proceed as follows:
• Remove the rubber cap 1 from the valve 2.
• Open the sump cap.
• Place one end of a small transparent tube into the valve 2, and the other end inside a container.
• Pump with the clutch lever 2/3 times and keep the lever pressed.
• Unscrew the valve and let the oil drain.
• If are still visible in the tube repeat above operation until obtaining a continuous outflow of oil within no air bubbles.
• Close the valve and release the lever.

NOTE:
During this procedure, continuously top up the pump tank to replace the liquid that is out flowing.
• Remove the tube.
• Replace the rubber cap.

Use the liquid indicated on page 16 in the “Recommended lubricants and liquids” table.

⚠️ WARNING:
The clutch fluid is extremely corrosive. Take care not to spill it on the paintwork.

Wear appropriate protective clothing and protection gloves.

⚠️ Keep coolant out of reach of children.

⚠️ WARNING: Avoid any direct contact of the liquid with skin, eyes or clothing.
If this happens:
- with the eyes, rinse immediately with plenty of water and seek medical advice.
- with skin, immediately clean contaminated areas with soap and water. Change clothing that is contaminated with liquid.

If liquid is swallowed, contact a doctor immediately.
CHECK AND ADJUSTING OF STEERING PLAY

Periodically check the play in the steering sleeve by moving the fork back and forth as shown in the figure. Whenever you feel play, adjust as described below:

- Loosen the screws 1
- Loosen the screw 2
- Reduce the play by turning nut 3

Tighten the screws to the prescribed torque values.
FRONT WHEEL TIGHTENING
Following removal of the wheel:
• Compress and release the fork 3-4 times.

• Tighten the wheel bolt and the screws of the foot-leg.
**FORK**

To maintenance refer at an authorized service center Betamotor.

To check the tightening torques see as shown in the figure.

**WARNING:**

Tightening of the screws should be carried out by adjusting the torque wrench to the stability torque with repeated tightening until stability torque has been achieved.

---

**REAR SUSPENSION LEVERAGE**

In order to guarantee optimal operation and duration over time of the progressive leverage of the rear suspension, it is recommended to periodically check correct tightness of nuts and bolts.

Verify that suspension nuts and bolts are at the indicated torque.
TYRES

Only fit tyres approved by BETAMOTOR. Unsuitable tyres can adversely affect the road holding of the vehicle.
• To protect your safety, immediately replace any damaged tyres.
• Slick tyres adversely affect the road holding of the vehicle, especially on wet roads and in off-road riding.
• Insufficient pressure results in abnormal wear and overheating of the tyres.
• The front and rear tyres must have the same tread design.
• Always measure the inflating pressures when the tyres are cold.
• Keep the tyre pressures within the prescribed range.

CHAIN

Checking the drive chain periodically to ensure longer chain life. Always keep it lubricated and clean of deposited dirt.

Take special care in preventing the lubricant from coming into contact with the rear tyre or brake disc, otherwise the tyre grip and the action of the brake would be greatly reduced, making it very difficult to control the vehicle.

CHECK AND ADJUST TIGHTENING CHAIN

Position the drive on a flat base ensuring stability.

If the chain play exceeds 20 mm tension the chain.

• Loosen the pin 1.
### CHECK FOR CHAIN WEAR

Shift into neutral, pull up the upper stretch of the chain with a force of 10 - 15 kg (see figure). Measure the length of 18 links on the lower stretch of the chain. If the length is ≥ 272 mm, replace the chain. Chains do not always wear evenly. For this reason it is important that the measurement is taken at different points along the chain.

When fitting a new chain, be sure to replace the chainring and sprocket as well. New chains wear more quickly if fitted on old and worn sprockets. After replacing the chain, adjust its tension as described on page 65.

- Loosen counternuts A on either side of the fork.
- Turn adjusting screws B on either side until the desired chain tension is obtained.
- Tighten counternuts A on either side of the fork.
- Tighten the pin 1 to the torque indicated.
HEADLIGHT

Keep the headlight glass clean at all times (see page 71).
Periodically check the correct angle of the light beam.

REPLACING THE HEADLIGHT BULBS

To remove the headlamp mask (page 80).

For the replacement of the day light/position light 1 remove the lamp from the lamp holder and replace it with a new one (page 16 for the lamp type).

For the replacement of high/low beam:
- remove the rubber cap 2;
- disconnect the connector 3;
- unhook the spring 4 and remove the light bulb.
Replace with a new lamp (page 16 for lamp data). Warning: don’t touch the bulb to avoid compromising the efficiency of the lamp. For the reassembly proceed inversely as described above.
CHECKS AND MAINTENANCE

**TAIL LIGHT**

Keep the tail light glass clean at all times (see page 71).

The LED tail light is sealed. In the case of burnout of one or more LEDs it is necessary to replace the entire group.

To replace, contact authorised Betamotor customer service.

**BATTERY**

Battery is located under the saddle and requires no maintenance.

Keep the battery terminals clean. If necessary, protect them with a thin film of acid-free grease.

**BATTERY REMOVAL AND ASSEMBLY**

Remove the saddle (page 78).

Release the rubber band.

FIRST disconnect the negative connector (black) from negative (−) pole and THEN positive connector (black) from negative (+) pole.

Remove the battery.

When fitting the battery, insert it with the terminals as shown in picture.

FIRST connect the positive connector (red) from positive (+) pole and then negative connector (black) from negative (−) pole.

Reattach the rubber band.

**WARNING:**

Exercise extreme caution if, for any reason, the electrolyte (sulphuric acid) should come out of the battery. The electrolyte can cause serious burns. In case of contact with the skin, rinse abundantly with water. Should the electrolyte come into contact with the eyes, rinse with water for at least 15 minutes and immediately seek medical attention.
Even though the battery is sealed, there is a possibility that explosive gases may leak out.
Keep sparks and open flames away from the battery.
Keep spent batteries out of the reach of children and dispose of them as prescribed by law.
Do not remove the protections.
When installing the battery, be sure to observe the polarity of the terminals.

**INACTIVITY**

If the vehicle is not going to be used for a long time, remove the battery and charge it every 15 days using a suitable charger.

Store the battery in a dry place at a temperature of 5 to 35°C and out of the reach of children.

**CHARGING THE BATTERY**

Using an open-circuit multimeter (10-12 hours after the activation), check that the voltage is greater than 12.6 V. If it is lower, it is advisable to recharge the battery.

Based on the type of charger available, charge the battery using either of the following procedures:
- **Constant voltage (14.4÷15 V)** - Charge the battery for about 12 hours. Check the voltage 10÷12 hours after the end of recharge as described above.
- **Constant current**: Charge battery at 0.5/0.8 A until the voltage between the terminals stabilizes at ~14.5 V.

**WARNING:**
The battery is sealed. When recharging it, do not remove the seal nor add any liquid.
FUSES

To access the fuse, remove the saddle (page 78).

In the case of blown fuse, the vehicle will not start/stop:

Three spare fuses comes with the kit accompanying the vehicle.

A blown fuse should only be replaced with another of the same type.
Should the new fuse also burn out when fitted, immediately contact a specialized BETAMOTOR dealer.
CLEANING THE VEHICLE

GENERAL PRECAUTIONS

🚫 WARNING: Do not clean your vehicle with a high-pressure device with a strong jet of water. Excessive pressure can reach electrical components, connectors, flexible cables, bearings, etc. and can damage or destroy them.

🚫 WARNING: Wash motorbikes frequently with cold water that are used near the sea (salty air) and on roads subject to salt spreading in winter. Cover with a film of oil or silicone spray unpainted parts and the most exposed parts such as wheels, forks, and swingarm. Do not treat rubber parts and brakes.

When cleaning, avoid direct exposure to sunlight.

Close off the exhaust system to prevent water from entering.

🚫 Avoid directing the jet of water onto the air filter box cover and the throttle body.

WASHING MODE

Use water jet to soften the dirt and mud accumulated on the paintwork, then remove them with a soft bodywork sponge soaked in water and shampoo. Subsequently rinse well with water, and dry with air and cloth or suede leather.

Detergents pollute water. Always wash the vehicle in areas equipped for collection and purification of the washing liquids.

AFTER WASHING

Proceed to the emptying of the filter box using the appropriate ventilation and drying.

After cleaning, ride a short distance until the engine reaches operating temperature.

🚫 ⚠️ WARNING: braking effect is reduced with wet brakes. Operate the brakes cautiously to allow them to dry.

Push back the handlebar control covers, so that water can evaporate.

When the bike is completely dry and cooled down, lubricate all moving parts.

Treat all plastic and painted components with non-aggressive detergents or products that are specific for the care of the motorcycle.
ELECTRICAL CONNECTOR MAINTENANCE

Disconnect the connectors listed below, blow compressed air on the connector both on the system and on the component side, and treat electrical contacts and switches with spray for electrical contacts.

CONTROL UNIT CONNECTOR

The connector location is shown in figure. To access the control unit connector it is necessary to remove the air filter cover panel (page 79).

To remove the connector:
1) press the lock device;
2) pull the connector towards the rear;
3) remove the connector.

For re-assembly, proceed opposite the above-mentioned order.
PROLONGED INACTIVITY

A few simple operations should be performed to keep the vehicle in good condition whenever it is to remain inactive for a long period (e.g. during the winter):

• Thoroughly clean the vehicle.
• Reduce the tyre pressures by approximately 30 percent, and if possible raise the tyres off the ground.
• Cover the unpainted parts, excepting the brakes and the rubber parts, with a film of oil or spray silicone.
• Remove the battery and keep it in a dry place. Charge the battery every 15 days.
• Protect the vehicle with a dust cover.

AFTER PROLONGED INACTIVITY

• Reinstall the battery.
• Restore the tyre inflating pressures.
• Check the tightening of all the screws having an important mechanical function.
## 4 SCHEDULED MAINTENANCE VEHICLE

<table>
<thead>
<tr>
<th>Component</th>
<th>Check</th>
<th>Replace/renew</th>
<th>Adjust</th>
<th>Clean</th>
<th>Tighten</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Engine</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Gear and clutch oil</td>
<td>S</td>
<td>S</td>
<td>S</td>
<td>S</td>
<td>S</td>
<td>S</td>
</tr>
<tr>
<td>Spark plug</td>
<td>C</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Head screws</td>
<td>T</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Engine clamping screws *</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
</tr>
<tr>
<td>Kick start and gearchange lever screws</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
</tr>
<tr>
<td>Spark plug cap</td>
<td>P</td>
<td>P</td>
<td>P</td>
<td>P</td>
<td>P</td>
<td>P</td>
</tr>
<tr>
<td>Coated clutch disks</td>
<td>C</td>
<td>C</td>
<td>S</td>
<td>C</td>
<td>C</td>
<td>S</td>
</tr>
<tr>
<td>Clutch springs length</td>
<td>C</td>
<td>C</td>
<td>S</td>
<td>C</td>
<td>C</td>
<td>S</td>
</tr>
<tr>
<td>Clutch/bell hub</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
</tr>
<tr>
<td>Gearbox bearing (drive shaft side)</td>
<td>S</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Cylinder</td>
<td>C</td>
<td>C</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Piston and segments</td>
<td>S</td>
<td>S</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Connecting rod</td>
<td>S</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Drive shaft bearings</td>
<td>S</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Surface appearance of the gearbox</td>
<td>C</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Water pump oil seal</td>
<td>S</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Exhaust valve</td>
<td>C/P</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Carburetor</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Reed valve</td>
<td>C</td>
<td>C</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Tightness</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
</tr>
<tr>
<td>Idling setting</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
</tr>
<tr>
<td>Fuel pipe</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
</tr>
<tr>
<td>Breather pipe</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
</tr>
<tr>
<td>Assembling groups</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Coolant system tightness and coolant level</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
</tr>
<tr>
<td>Exhaust manifold tightness</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
</tr>
<tr>
<td>Drives sliding and regulation</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
</tr>
<tr>
<td>Liquid level clutch pump</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
</tr>
<tr>
<td>Airbox and air filter</td>
<td>P</td>
<td>P</td>
<td>P</td>
<td>P</td>
<td>P</td>
<td>P</td>
</tr>
<tr>
<td>Chain, plate wheel and pinion</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
</tr>
</tbody>
</table>

**Key**
- **C** Check (Clean, adjust, lubricate, replace as necessary)
- **S** Replace/renew
- **R** Adjust
- **P** Clean
- **T** Tighten
**WARNING:**
For any service requirements, please contact Betamotor’s Authorized Service Network.

### (* ) Attachment
<table>
<thead>
<tr>
<th>Attachment</th>
<th>Screw</th>
<th>Threadlocker</th>
<th>Torque [Nm]</th>
</tr>
</thead>
<tbody>
<tr>
<td>Engine to chassis</td>
<td>Special screw M10</td>
<td></td>
<td>45</td>
</tr>
<tr>
<td>Brackets to attach the head to the chassis</td>
<td>M8x16</td>
<td>M*</td>
<td>35</td>
</tr>
<tr>
<td>Brackets to attach the head to the engine</td>
<td>M8x60</td>
<td></td>
<td>35</td>
</tr>
</tbody>
</table>

* Medium resistance thread locker

**Key**
- C Check (Clean, adjust, lubricate, replace as necessary)
- S Replace/renew
- R Adjust
- P Clean
- T Tighten
## Tightening Torque Overview

Here below is an overview of the tightening torque of all pieces subject to adjustment or maintenance:

<table>
<thead>
<tr>
<th>Forecarriage</th>
<th>Tightening torque [Nm]</th>
<th>Threadlock</th>
</tr>
</thead>
<tbody>
<tr>
<td>Wheel pin</td>
<td>50</td>
<td></td>
</tr>
<tr>
<td>Fork foots - wheel pin</td>
<td>20</td>
<td></td>
</tr>
<tr>
<td>Cavallotto parastelo sinistro</td>
<td>1,5</td>
<td></td>
</tr>
<tr>
<td>Steering head base - fork legs</td>
<td>12*</td>
<td></td>
</tr>
<tr>
<td>Steering head - fork legs</td>
<td>17*</td>
<td></td>
</tr>
<tr>
<td>Stem pin on steering head</td>
<td>20</td>
<td></td>
</tr>
<tr>
<td>Lower handlebar u-bolt - steering head</td>
<td>40</td>
<td>M</td>
</tr>
<tr>
<td>Upper handlebar u-bolt</td>
<td>25</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Rear axle</th>
<th>Tightening torque [Nm]</th>
<th>Threadlock</th>
</tr>
</thead>
<tbody>
<tr>
<td>Wheel pin</td>
<td>130</td>
<td></td>
</tr>
<tr>
<td>Rear shock absorber - frame</td>
<td>50</td>
<td></td>
</tr>
<tr>
<td>Rear shock absorber - rocker arm</td>
<td>50</td>
<td></td>
</tr>
<tr>
<td>Connecting rod - frame</td>
<td>90</td>
<td></td>
</tr>
<tr>
<td>Connecting rod - rocker arm</td>
<td>90</td>
<td></td>
</tr>
<tr>
<td>Rocker arm - swinging arm</td>
<td>90</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Engine</th>
<th>Tightening torque [Nm]</th>
<th>Threadlock</th>
</tr>
</thead>
<tbody>
<tr>
<td>Gearbox oil drain plug</td>
<td>15</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Engine - Frame</th>
<th></th>
<th>Note</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pins motor - frame</td>
<td>45</td>
<td></td>
</tr>
<tr>
<td>Brackets to attach the head - frame (front fixing)</td>
<td>35</td>
<td>M</td>
</tr>
<tr>
<td>Brackets to attach the head - frame (rear fixing)</td>
<td>35</td>
<td>M</td>
</tr>
<tr>
<td>Brackets to attach the head - motor</td>
<td>35</td>
<td></td>
</tr>
</tbody>
</table>

M    Medium strength threadlock

*  **WARNING:**

Tightening of the screws should be carried out by adjusting the torque wrench to the stability torque with repeated tightening until stability torque has been achieved.
CHAPTER 5 REPLACEMENTS

CONTENTS
Removal and refitting of the saddle ................................................................. 78
Removing and installing air filter cover panel ............................................. 79
Removing and installing the headlamp mask .............................................. 80
REMOVAL AND REFITTING OF THE SADDLE

Press button 1.

Remove the saddle towards the rear of the motorcycle.

To re-assemble insert the cavity 1 of the saddle in slot 2.

Press the saddle down in the middle and at the same time, push it forwards until the bayonet joint engages in its seat.
WARNING
Make sure the bayonet joint 3 is firmly inserted into the button lock.

REMOVING AND INSTALLING AIR FILTER COVER PANEL

Remove the saddle (page 78).

Grab the side panel in the front side and pull out.

To refit insert the tabs 1 into their slots.

Slide the side panel toward the vehicle.
REMOVING AND INSTALLING THE HEADLAMP MASK

Remove the screw 1.

Remove the jumper 2 by pulling the rear portion towards you and slide it towards the rear.

Unhook the elastics 3 (one on each side).

Pull the mask upwards and rotate it forward from the top.

Disconnect all the electric connector attaching the mask to the vehicle.

Remove the mask.

For reassembly, proceed inversely compared to the previously-described disassembly procedures.
# CHAPTER 6 TROUBLESHOOTING

## CONTENTS

<table>
<thead>
<tr>
<th>Section</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>Troubleshooting</td>
<td>82</td>
</tr>
<tr>
<td>Alphabetical index</td>
<td>83</td>
</tr>
<tr>
<td>PROBLEM</td>
<td>CAUSE</td>
</tr>
<tr>
<td>---------</td>
<td>-------</td>
</tr>
<tr>
<td>Engine does not start</td>
<td>- Fuel system clogged (fuel lines, fuel tank, fuel cock)</td>
</tr>
<tr>
<td></td>
<td>- Air filter dirty</td>
</tr>
<tr>
<td></td>
<td>- No current supplied to spark plug</td>
</tr>
<tr>
<td></td>
<td>- Engine flooded</td>
</tr>
<tr>
<td></td>
<td>- Excessive distance between the electrodes</td>
</tr>
<tr>
<td></td>
<td>- Ignition connector or coil slackened or oxidized</td>
</tr>
<tr>
<td></td>
<td>- Presence of water in the carburettor</td>
</tr>
<tr>
<td>The engine starts but the telltale &quot;MIL&quot; lights on</td>
<td>- Engine management system fault</td>
</tr>
<tr>
<td>Engine misfires</td>
<td>- Spark gap wrongly adjusted</td>
</tr>
<tr>
<td></td>
<td>- Spark plug dirty</td>
</tr>
<tr>
<td>The engine does not hold idling</td>
<td>- Idling air jet clogged</td>
</tr>
<tr>
<td></td>
<td>- Adjustment screws poorly adjusted</td>
</tr>
<tr>
<td></td>
<td>- Faulty spark plug</td>
</tr>
<tr>
<td></td>
<td>- Faulty ignition system</td>
</tr>
<tr>
<td>Engine overheats and loses power</td>
<td>- Silencer partly clogged</td>
</tr>
<tr>
<td></td>
<td>- Laminar pack damaged</td>
</tr>
<tr>
<td></td>
<td>- Fault in the ignition system</td>
</tr>
<tr>
<td>Excessive smoke</td>
<td>- Possible mixer system fault</td>
</tr>
<tr>
<td>Front braking poor</td>
<td>- Brake pads worn</td>
</tr>
<tr>
<td></td>
<td>- Air or humidity in the hydraulic circuit</td>
</tr>
<tr>
<td>Rear braking poor</td>
<td>- Brake pads worn</td>
</tr>
<tr>
<td></td>
<td>- Air or humidity in the hydraulic circuit</td>
</tr>
</tbody>
</table>
ALPHABETICAL INDEX

Adjusting fork ...................................................................................... 42
Adjusting the idle speed ........................................................................ 37
Adjustment of gas clearance ................................................................. 37
Air filter .................................................................................................. 50

Battery .................................................................................................. 68
Brakes .................................................................................................. 36
Bulbs .................................................................................................. 16

Carburettor ......................................................................................... 52
Chain ................................................................................................. 65
Check and adjusting of steering play .................................................... 62
Checks before and after use ............................................................... 32
Cleaning the vehicle ........................................................................... 71
Clutch ................................................................................................. 37
Clutch control .................................................................................... 60

Dashboard operating instructions ....................................................... 23

Electrical connector maintenance ...................................................... 72
Electrical system ................................................................................ 14
Engine oil .......................................................................................... 46
Engine shut-down .............................................................................. 34
Exhaust valve control adjustment ...................................................... 41

Familiarizing with the vehicle ............................................................ 9
Fork .................................................................................................... 64
Front brake ....................................................................................... 54
Front wheel ....................................................................................... 63
Fuses ................................................................................................. 16
Fuses ................................................................................................. 70

Handlebar adjustment ......................................................................... 41
Headlight ............................................................................................ 67

Key to symbols .................................................................................. 36
Key to symbols .................................................................................. 46
INDEX

Liquid coolant ........................................................................................................... 47
Main parts ................................................................................................................. 18
Oil mixer refuelling ................................................................................................. 34
Operating instructions ......................................................................................... 5

Prolonged inactivity ............................................................................................. 73
Rear brake ............................................................................................................. 57
Rear suspension leverage ................................................................................... 64
Recommended lubricants and liquid ................................................................ 16
Refuelling ............................................................................................................... 33
Removal and refitting of the saddle ................................................................. 78
Removing and installing air filter cover panel ........................................... 79
Removing and installing the headlamp mask ................................................. 80
Replacing the headlight bulbs ........................................................................ 67
Riding safety .......................................................................................................... 6
Running in ............................................................................................................. 32

Scheduled maintenance vehicle ....................................................................... 74
Shock absorber ...................................................................................................... 43
Spark plug ............................................................................................................... 51
Specifications ....................................................................................................... 10
Starting the engine ............................................................................................... 34
Symbols ................................................................................................................. 5

Tail light ................................................................................................................. 68
Tightening torque overview ............................................................................... 76
Tools kit ................................................................................................................ 8
Troubleshooting ................................................................................................... 82
Tyres ..................................................................................................................... 65

Vehicle identification data .................................................................................... 8