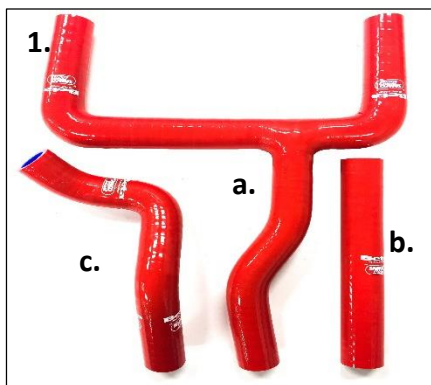




Samco Radiator Hoses

Part# AB-22141

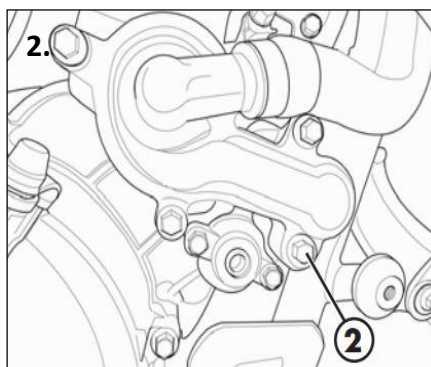
Fits: 2018+ 125/200 RR 2-Stroke



Installation Instructions:

The Samco Radiator Hose Kit includes: Y-Pipe (a), Crossover hose (b), water pump to radiator hose (c).

Tools: 8mm socket, flatblade screwdriver, measuring container, clean catch basin.



1. Put bike on a suitable workstand & place a coolant catch basin underneath bike.
2. Remove seat & gas tank along with both left & right radiator shrouds.
3. Loosen exhaust pipe mount springs at head, fasteners at front & rear of frame, then remove exhaust pipe, noting its distance from stock coolant hoses.
4. Remove the radiator cap, & open bleed screw on top of right radiator.
5. Unscrew water pump housing screw (2) & fully drain the coolant, fig 2.
6. Remove all stock coolant hoses, taking note of their orientation & mounting.
7. Install hose clamps on Y-pipe (a), with bottom of y-pipe connected to the engine head, & both top tubes fully covering the radiator spigots, figs 3 & 4.
8. Install cross connect hose (b) between lower left & right radiator bungs.
9. Install the water pump hose (c) to right radiator's front, lower radiator bung.
10. Inspect hoses for proper positioning & connections, ensuring hoses are covering their bungs & are all angled correctly, then tighten all fasteners.
11. Ensure water pump to right radiator hose is angled closely to the engine & will have sufficient clearance from exhaust head pipe heat (test fit pipe if necessary).
12. Reinstall water pump housing drain screw & retorque to 10 nm.
13. With upper right radiator bleed screw cracked open to let air escape, refill cooling system until coolant level appears at bottom of filler cap mount.
14. Start the engine, warm it to operating temperature & top off the system with specified amount of coolant, being sure to close the bleed screw afterwards.
15. Reinstall the radiator cap, exhaust pipe, gas tank, radiator shrouds, & seat.